Vehicle Application: Jeep® Wrangler 2-Door JL 2018-2023 Part Number 53903

Installation Tips

Before you begin installing your new Trektop Halftop, please read all the instructions thoroughly.

WARNING Do not rely in any way on the components of this product to protect against injury or death in the event of an accident. Never operate the vehicle in excess of manufacturer's specifications. Read and follow, precisely, all installation instructions provided when installing this product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.

For easier installation, the top should be installed at a temprature above 72° F.

Below this temprature, the fabric may contract making it difficult to fit the vehicle.

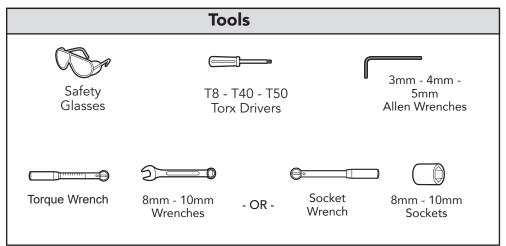


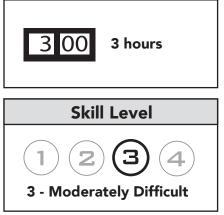


CAUTION

Safety glasses should be worn at all times when installing this product.

WEAR SEAT BELTS AT ALL TIMES





Installation Time





Vehicle Application: Jeep® Wrangler 2-Door JL 2018-2023 Part Number 53903

Sugerencias de Instalación

Antes de empezar a instalar esta unidad, lea atentamente todas las instrucciones.

Para un buen ajuste:

Para facilitar la instalación, el producto debe instalarse a temperaturas superiores a 72 °F (22 °C).

Por debajo de esta temperatura, la tela puede encogerse una pulgada o más, lo que dificultaría su ajuste al vehículo.

Es normal que la tela se contraiga o arrugue cuando está guardada en la caja de empaque. A los pocos días después de la instalación, la tela se relajará y las arrugas desaparecerán.

ADVERTENCIA Este producto se diseñó principalmente para mejorar la apariencia del vehículo y proteger a los ocupantes de las condiciones climáticas comunes. De ninguna manera piense que los componentes de este producto pueden servir como medio de contención para los ocupantes del vehículo o que pueden protegerlos contra lesiones o la muerte en caso de accidente. Este producto no protegerá a los ocupantes contra caídas de objetos. Nunca conduzca este vehículo fuera de las especificaciones del fabricante.

USE LOS CINTURONES DE SEGURIDAD EN TODO MOMENTO

Lea y siga con precisión todas las instrucciones de instalación que se proporcionan para instalar este producto. Si no lo hace, podría producirse un mal ajuste que colocaría a los ocupantes del vehículo en una situación potencialmente peligrosa.



PRECAUCIÓN

Debe usar gafas protectoras en todo momento durante la instalación de este producto.

Conseils pour l'installation

Lire toutes les instructions au complet avant de commencer l'installation de cet assemblage.

Pour un ajustement sans problème :

Afin de faciliter l'installation, ce produit doit être installé à des températures au-dessus de 72 °F (22 °C).

Sous cette température, le tissu peut rétrécir d'un pouce (2,5 cm) ou plus, ce qui rendra l'ajustement sur le véhicule difficile.

Il est normal que le tissu rétrécisse et plisse pendant qu'il est dans la boîte d'expédition. En quelques jours après l'installation, le tissu se détendra et les plis disparaîtront.

AVERTISSEMENT
Ce produit est conçu principalement pour améliorer l'apparence du véhicule et pour protéger les occupants des conditions météorologiques usuelles. Ne jamais se fier aux composants de ce produit pour se protéger de blessures ou de la mort en cas d'accident. Ce produit ne protègera pas les occupants des chutes d'objets. Ne jamais utiliser le véhicule au-delà des caractéristiques techniques indiquées par le fabricant.

PORTER UNE CEINTURE DE SÉCURITÉ EN TOUT TEMPS

Lire et suivre, très fidèlement, toutes les instructions d'installation fournies lors de l'installation de ce produit. Ne pas suivre cette consigne peut causer une installation inadéquate et mettre les occupants du véhicule dans une situation potentiellement dangereuse.



Des lunettes de sécurité doivent être portées en tout temps lors de l'installation de ce produit.



Parts List



M6 Nylon Lock Nut #494.01 Qty. 4



M5 Nylon Lock Nut #526.76 Qty. 8



M5x0.8x12 Flanged Button Head Cap Screw #531.49 Qty. 4



M6x1x15 Button Head Socket Cap Screw #517.63 Qty. 4



M6 Flat Washer #515.81 Qty. 8



Plastic Bushing #473.40 Qty. 16



M5 Flat Washer #565.90 Qty. 16



M6x20mm Flanged Button Head Screw #517.48 Qty. 4



M8x1.25x20mm Flanged Button Head Cap Screw #573.09 Qty. 6



M8x1.25x38 Button Head Socket Cap Screw #532.17 Oty. 2



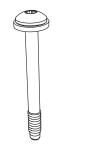
M5x0.8x25 Button Head Socket Cap Screw #579.60 Qty. 8



Cap, Bow End RT Part #592.66 Qty. 1



Cap, Bow End LT Part #593.71 Oty. 1



M8 x1.25 x80 Screw #532.23 Qty. 4



Brkt, Rear Attach Part #611.88 Qty. 2



Bestop Window Sticker #338.32 Qty. 1







Strap Clip #338.24 Oty. 2

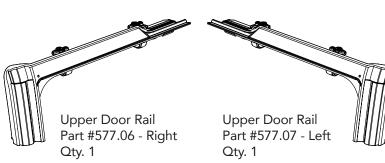




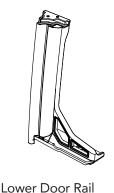
30 inch Nylon Strap Part #629.63 Qty. 1



Parts List





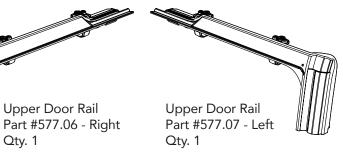




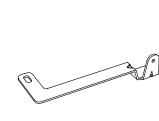


#2 Bow Link Assembly Part #577.09 - Left Part #578.67 - Left Qty. 1

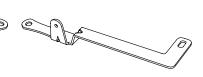
Qty. 1







Qty. 1



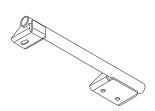
Tailgate Bar Retainer Part #575.38 - Right Qty. 1

Tailgate Bar Retainer Part #575.39 - Left Qty. 1

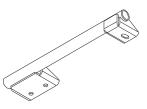
Side Bow Pivot Bracket Part #579.96 Qty. 2

#2 Bow Mount Bracket Part #585.46 - Right Qty. 1

#2 Bow Mount Bracket Part #585.47 - Left Qty. 1



#3 Bow Mount Bracket Part #613.66 - Right Qty. 1



#3 Bow Mount Bracket Part #613.67 - Left Qty. 1





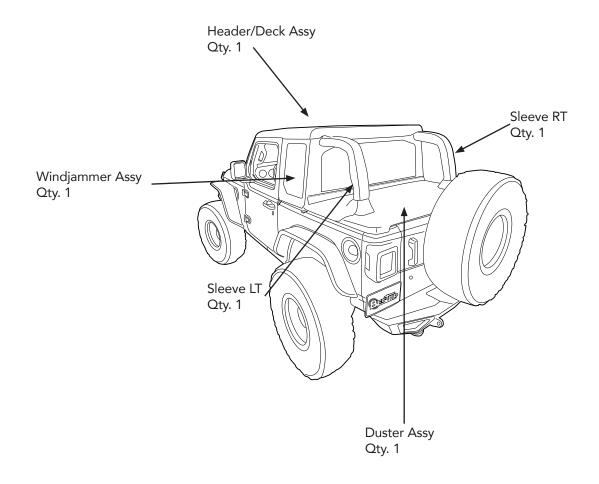
Vehicle Application: Jeep® Wrangler 2-Door JL 2018-2023 Part Number 53903

Parts List







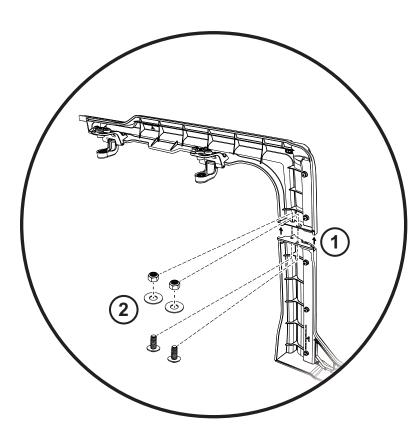


Hardware

Upper Door Rail

Part #577.07 - Left Qty. 1 of each

Part #577.06 - Right (shown)









Part #577.08 - Right (shown)





M6 Nylon Lock Nut #494.01 Qty. 4

- 1 Attach the Right Upper Door Rail #577.06 to the Right Lower Door Rail #577.08.
- 2 Use two (2) #517.48 Button Head Cap Screws, two (2) M6 Flat Washers #515.81, and two (2) M6 Nylon Lock Nuts #494.01 to secure the Door Rails together.

NOTE: Screws thread up from the bottom into the M6 Nylon Lock Nuts.

Repeat with the Left side Door Rails #577.07 and #577.09.



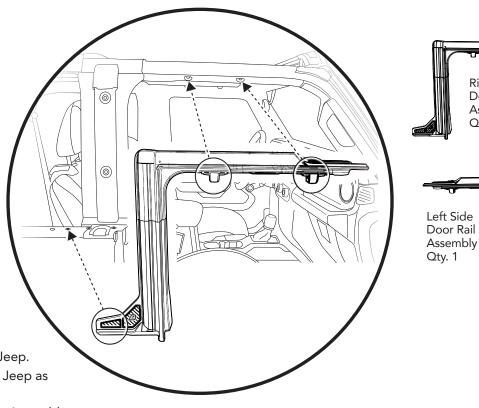
Lower Door Rail

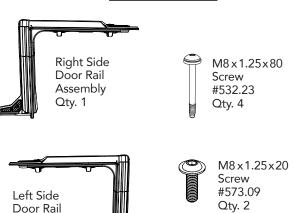
Part #577.09 - Left Qty. 1 of each





10mm Wrench





Hardware

Tools

T40 Torx Driver



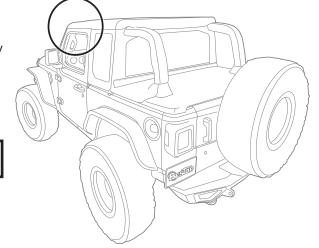
Torque Wrench

Attach the Door Rail Assemblies to the Jeep. Place each Door Rail Assembly onto the Jeep as shown above.

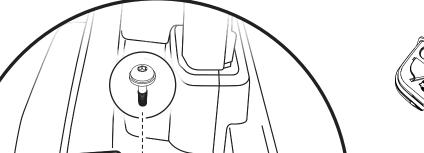
Align the hole in the lower portion of the Assembly with the threaded hole in the Jeep belt rail, the alignment pin on the bottom of the Assembly with the receiving hole in the top of the belt rail, and the two integral brackets along the top of the Assembly with the through-holes in the Jeep Sport Bar. Insert two (2) M8x1.25x80 Screws #532.23 up from the bottom of the integral brackets and tighten and tighten to 55 in/lb (4.5 ft/lb).

Note: To prevent over torquing, Use a Screwdriver type Torx driver if a torque wrench is not available.

Use one (1) M8x1.25x20 screw #573.09 on each Assembly to secure the Assembly to the Jeep belt rail.



Section 2







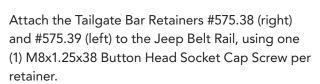


M8x1.25x38 Button Head Socket Cap Screw #532.17 Qty. 2

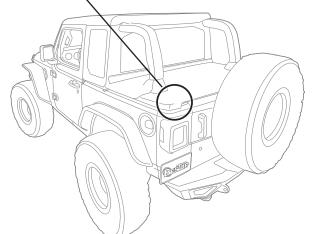




T50 Torx Driver



Insert the screws through the retainers, and into threaded holes in the top of the Jeep belt rail, and tighten.

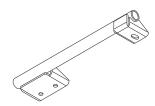


Front of vehicle

Hardware



#3 Bow Mount Bracket Part #613.66 - Right Oty. 1



#3 Bow Mount Bracket Part #613.67 - Left Qty. 1



#2 Bow Mount Bracket Part #585.46 - Right Qty. 1



#2 Bow Mount Bracket Part #585.47 - Left Qty. 1

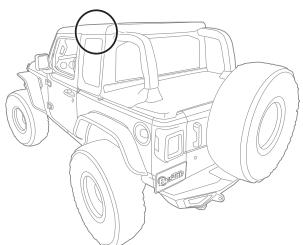


M8x1.25x20mm Flanged Button Head Cap Screw #573.09 Qty. 4

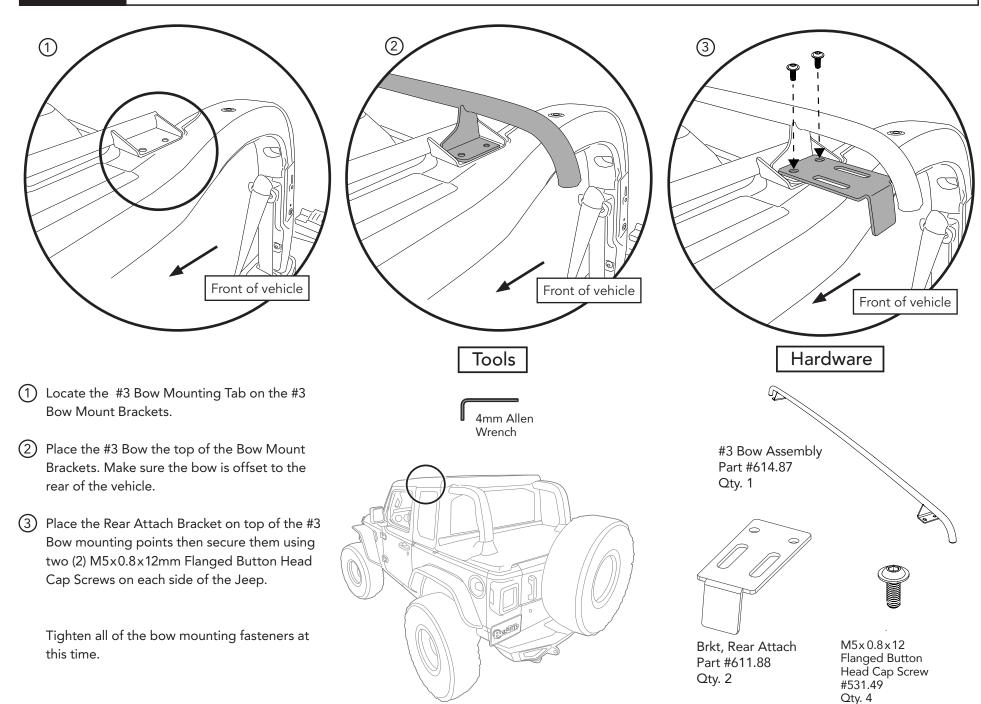


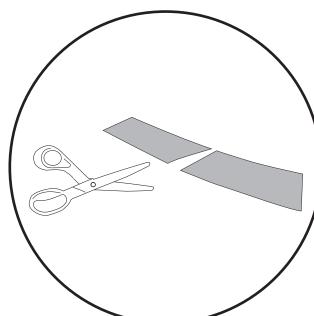
2 Place the #2 Bow Mounting Bracket on top of the #3 Bow Mounting Bracket then loosley install two (2) M8 x 1.25 x 20mm Flanged Head Cap Screws to hold the brackets in position.

Repeat on the right side of the vehicle.

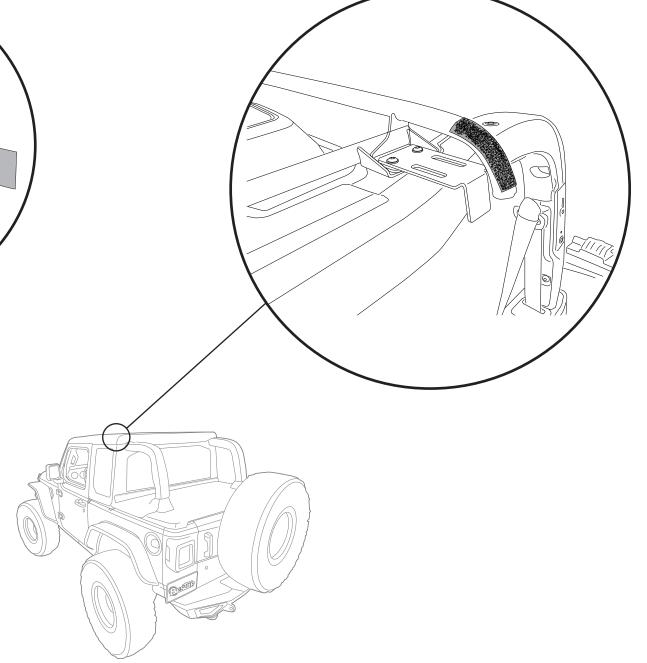








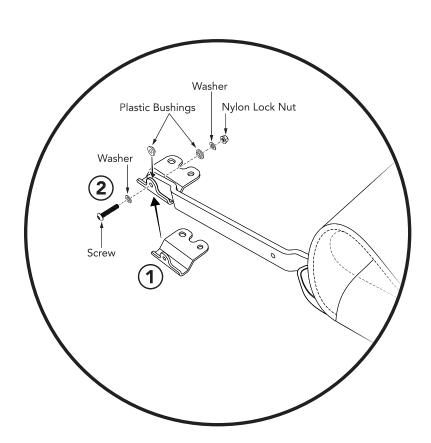
- ① Cut the 10 inch piece of Adhesive Loop into two 5 inch pieces.
- 2 Peel the backing of off of the Adhesive Loop then place the velcro on the end of the #3 Bow.



Washer

Plastic Bushings

Nylon Lock Nut



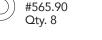
Hardware



Side Bow Pivot Bracket Part #579.96 Qty. 2

M5x0.8x25 **Button Head** Socket Cap Screw #579.60 Qty. 4









M5 Nylon Lock Nut #526.76 Qty. 4



#2 Bow Link Assembly Part #578.67 - Left (shown) Part #578.66 - Right Qty. 1 of each











Wrench

Socket - OR -Wrench

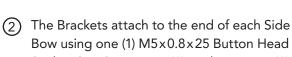


Attach the #2 Bow Link Assemblies to the Side Bows on the Header Assembly. Make sure that the Bow Stop on each Bow Link Assembly faces out. The Bow Links attach to the end of each Side Bow leg using one (1) M5x0.8x25 Button Head Socket Cap Screw, two (2) Bushings, two (2) M5 Flat Washers and one (1) M5 Nylon Lock Nut on each Side Bow Leg. The Plastic Bushings go directly on either side of the Side Bow legs.

Bow Stop

Washer

Screw



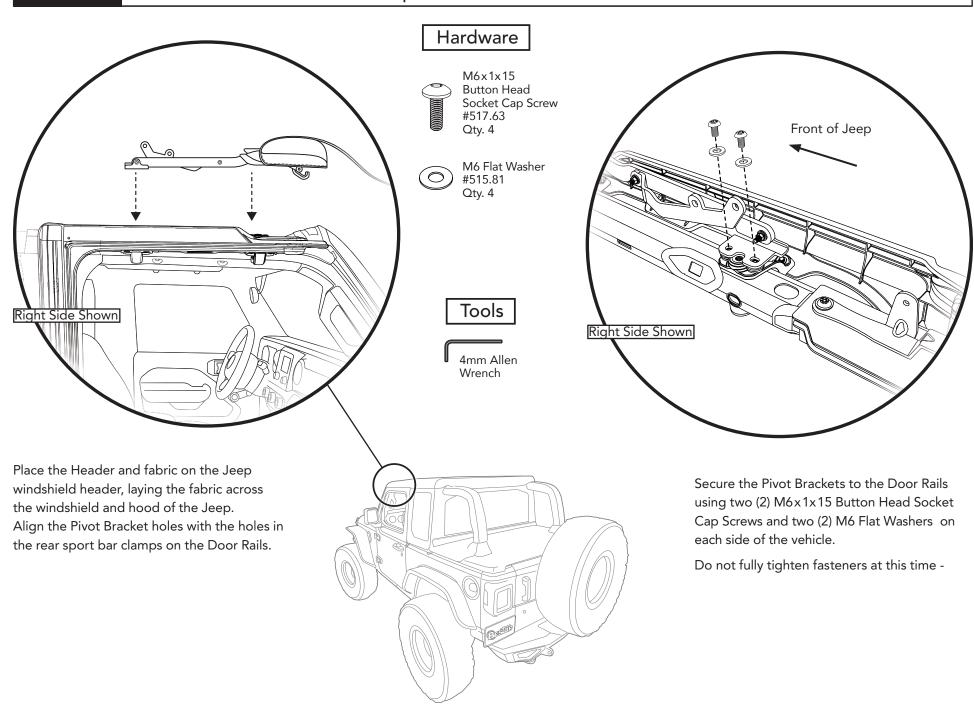
Attach the Side Bow Pivot Brackets to the

Side Bows on the Header/Deck Assembly.

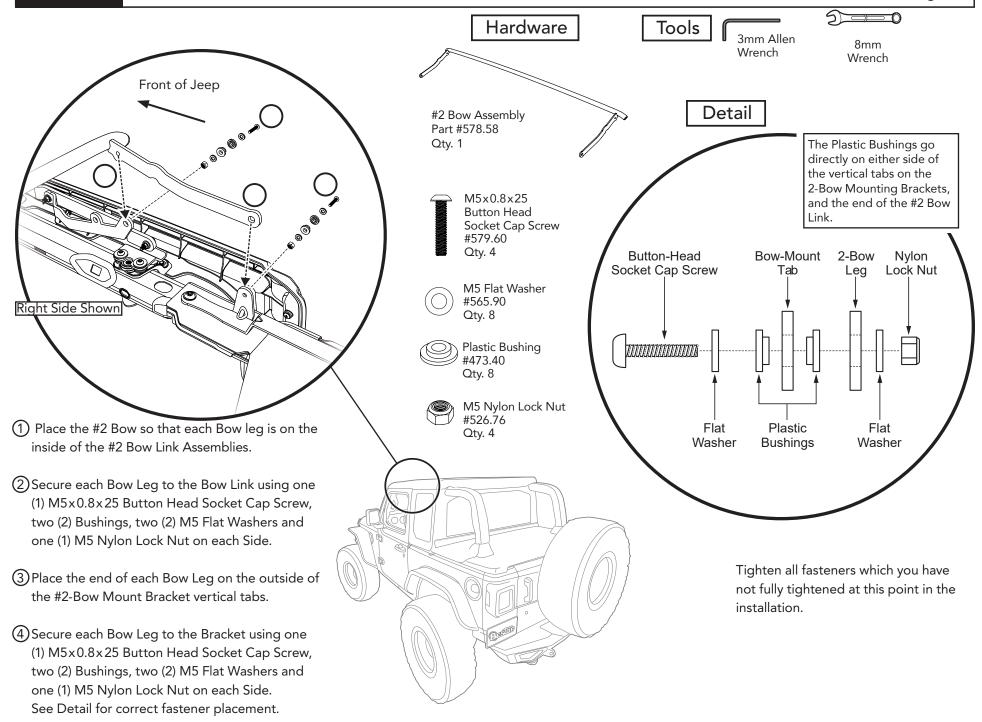
Socket Cap Screw, two (2) Bushings, two (2) M5 Flat Washers and one (1) M5 Nylon Lock Nut on each Side Bow Leg.

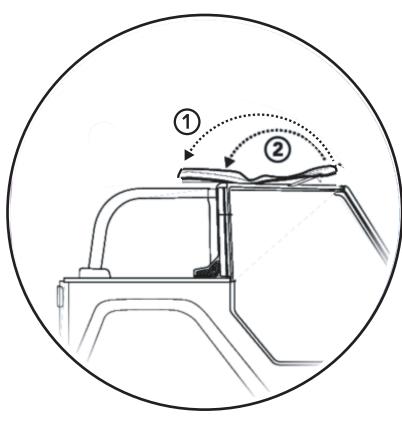
The Plastic Bushings go directly on either side of the Side Bow legs.

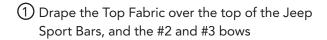
Installation Instructions - Trektop Halftop 2-Door



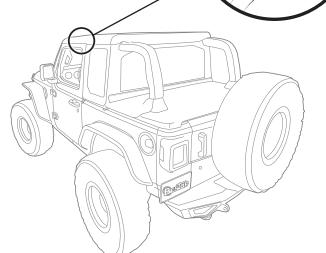
Section 8





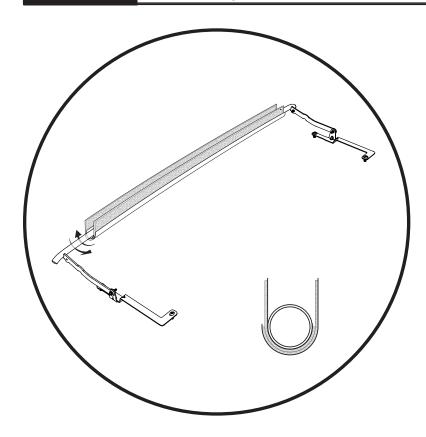


② Open the Sunrider. Fold the Sunrider back from the front pivot point, resting the front portion of the top on the rear portion.

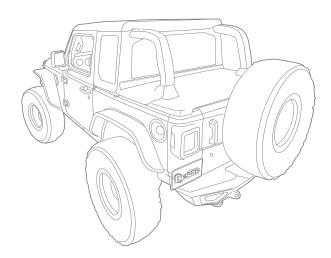


Locate the Z-Clips, which extend out from the edge of the top fabric just above the Door Rail on each side of the Jeep. Attach the Z-Clips to the Door Rails by inserting the end of the clip into the hole in each Door Rail.

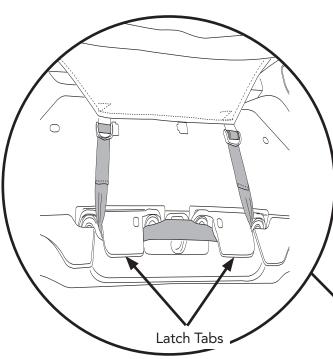
Section 10



Locate the two fabric flaps sewn to the inside of the fabric top just above the #2 Bow.
Wrap these flaps around the #2 Bow so that the Hook side of one flap attaches to the Loop side of the other flap.



Vehicles with Latch Tabs



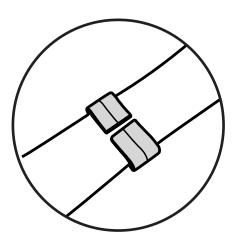
Parts



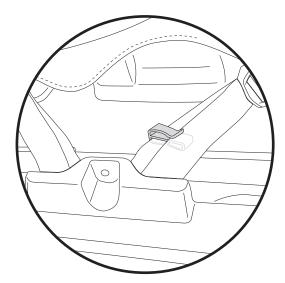
30 inch Nylon Strap Part #629.63 Qty. 1



Strap Clip #338.24 Oty. 2



Place the lower strap between the two tabs on the lower side of the clip.

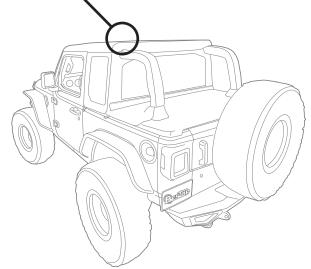


Place the upper strap into the single tab on the top of the clip.

Repeat on the other side of the strap.

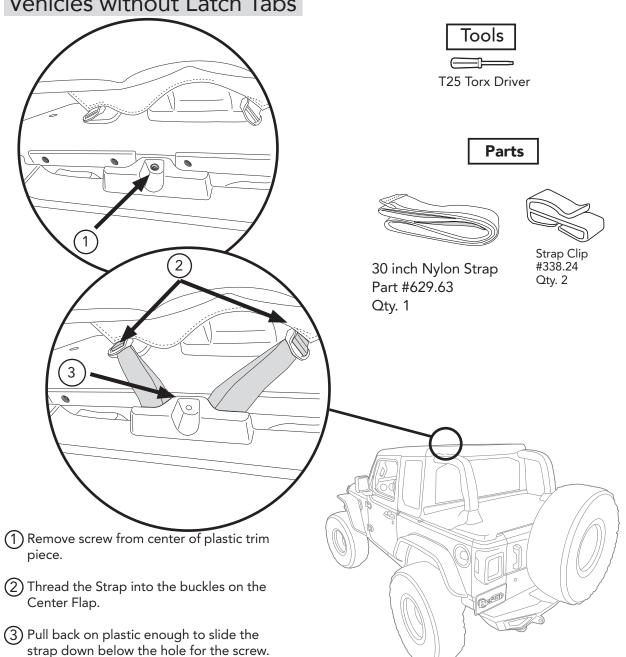
Loosely thread the 30 inch Nylon Strap through the two buckles on the center flap (Located on the inside of the main top)

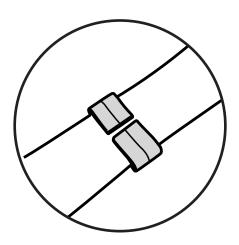
Locate the two tabs that the rear latches of the Freedom Panels latch to. Wrap the 30 inch Nylon Strap underneeth the tabs then pull the strap (at the buckles) until snug.



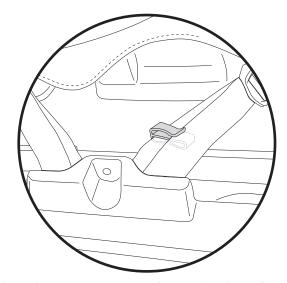
Section 12 Attach Rear Bow Flap Page 18

Vehicles without Latch Tabs



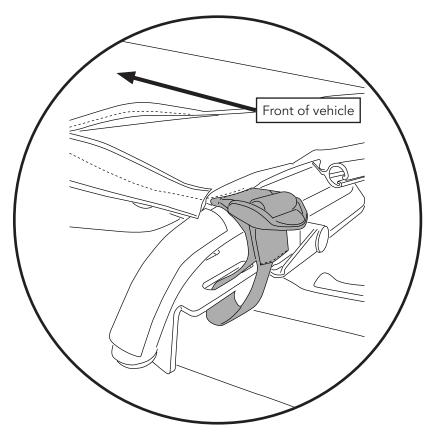


Place the lower strap between the two tabs on the lower side of the clip.



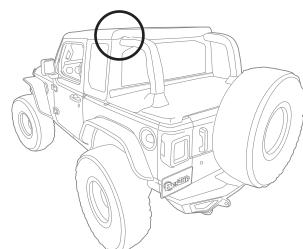
Place the upper strap into the single tab on the top of the clip.

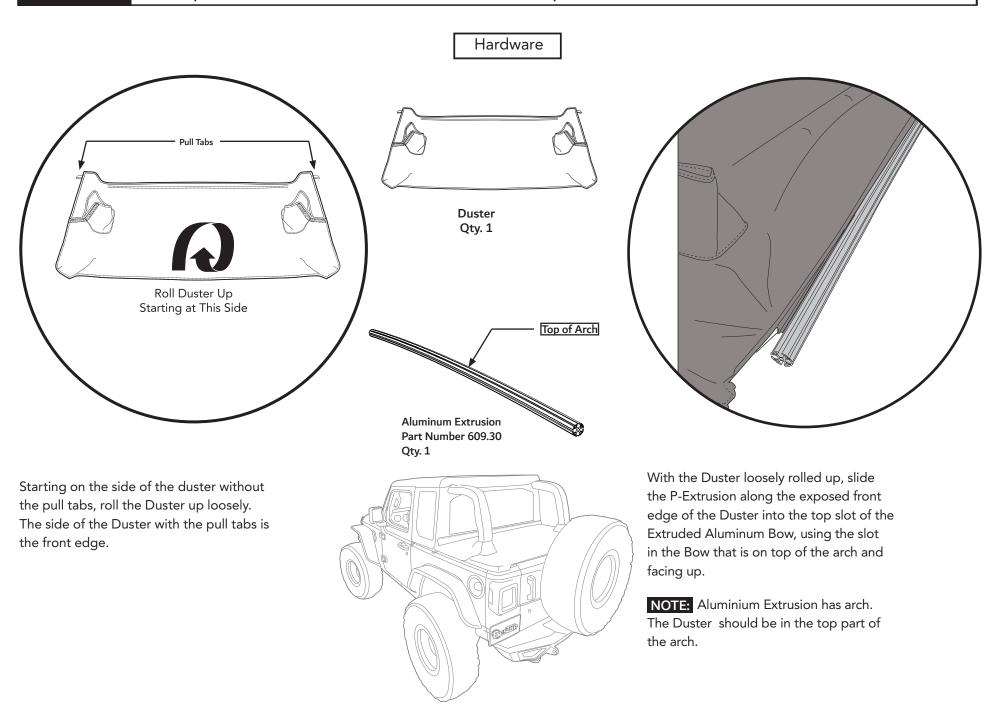
Repeat on the other side of the strap.

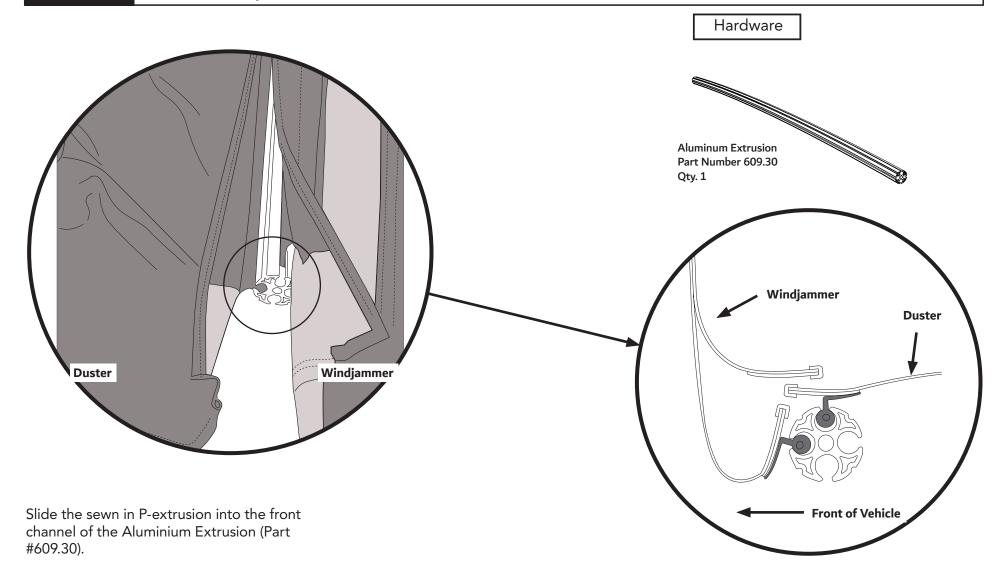


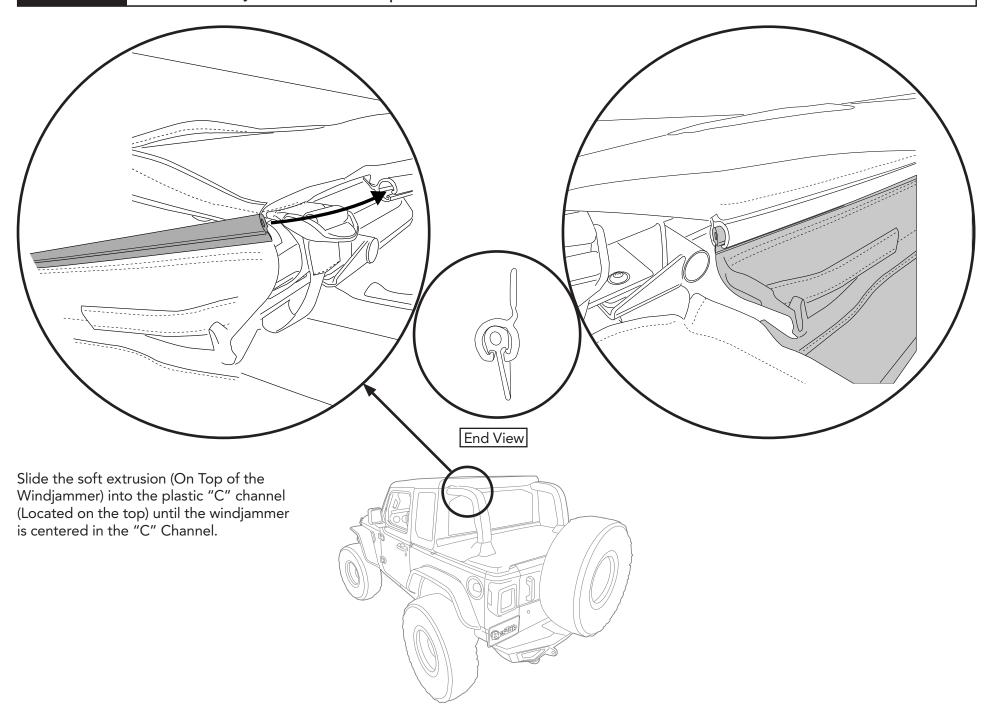
Pull the Strap located on the rear corner of the Top over the top of the #3 Bow. Thread the strap through the slot on the Rear Attach Bracket then up through the Buckle. Leave loose at this time.

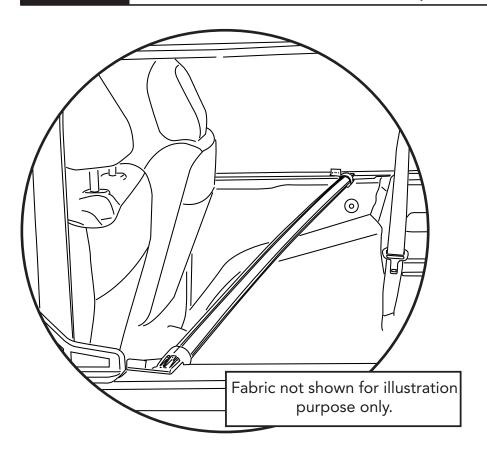
Repeat on the Right side of the vehicle.

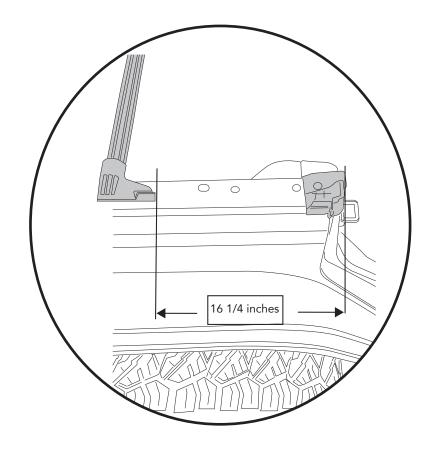






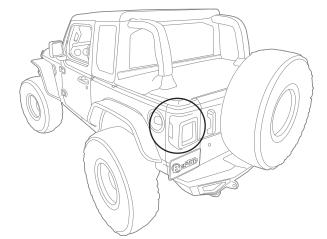






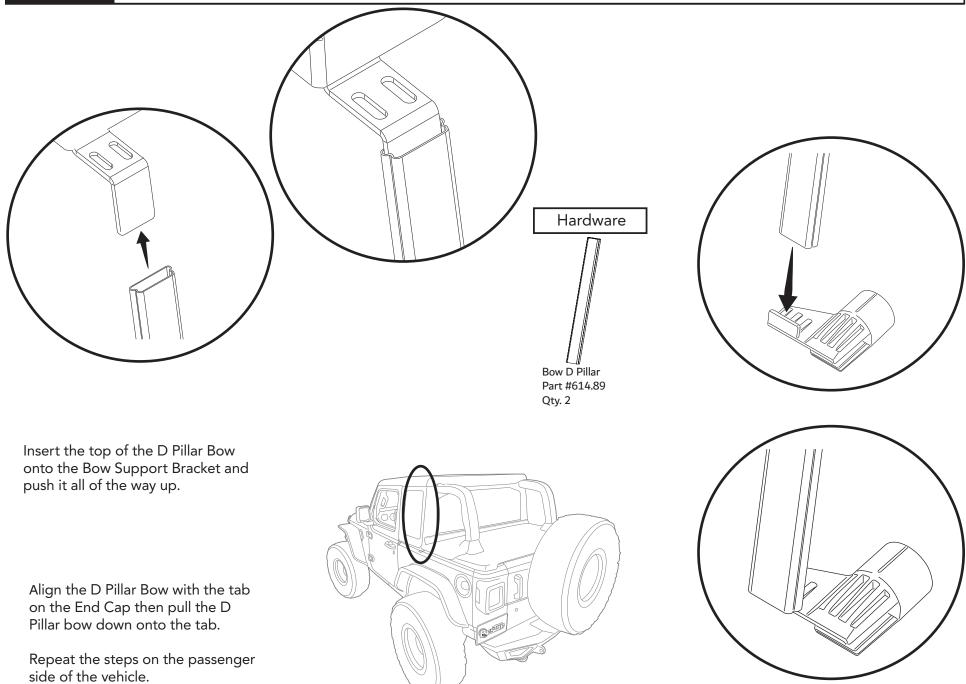
Fold the rear seat down. (Refer to Owners Manual)

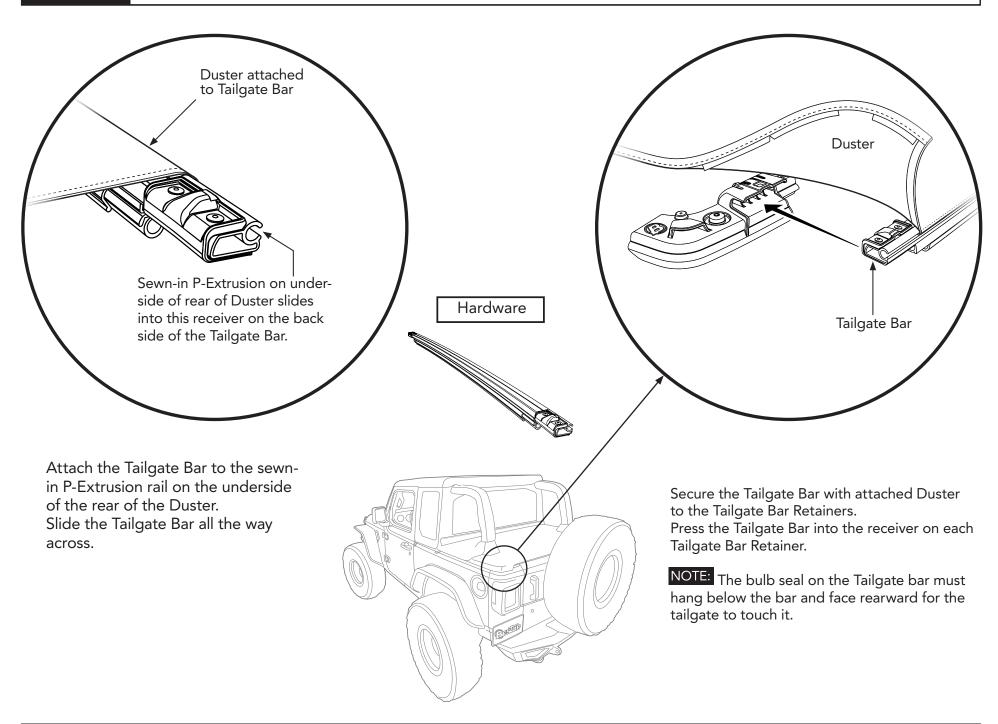
Set End Cap as far rearward on the passenger side then set the other end cap as far forward as possible on the Driver side.

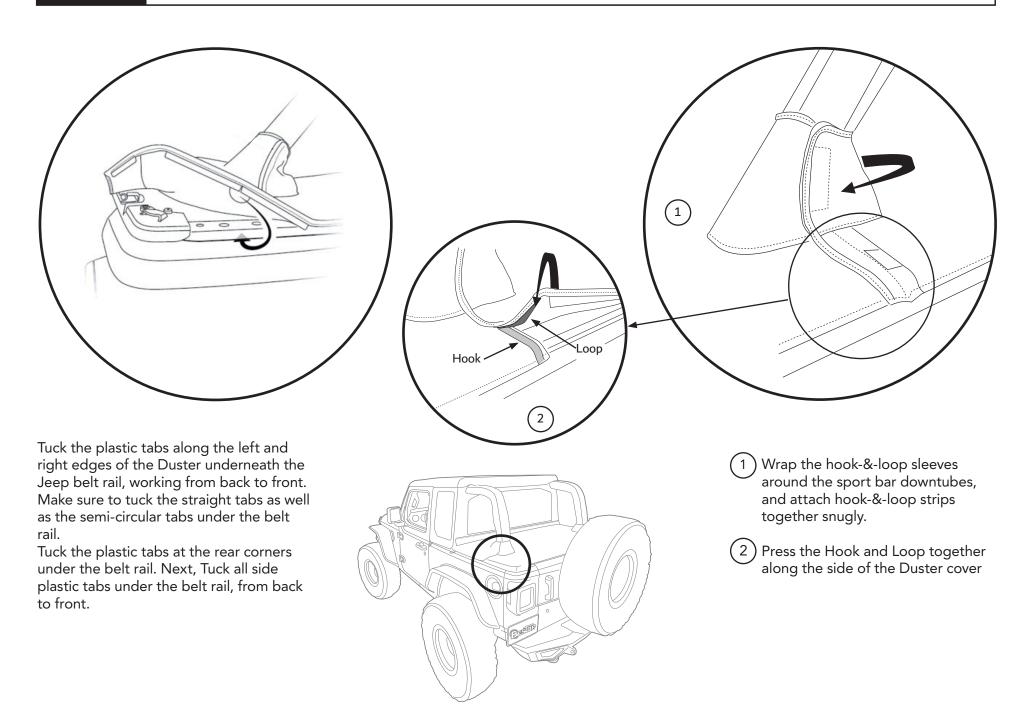


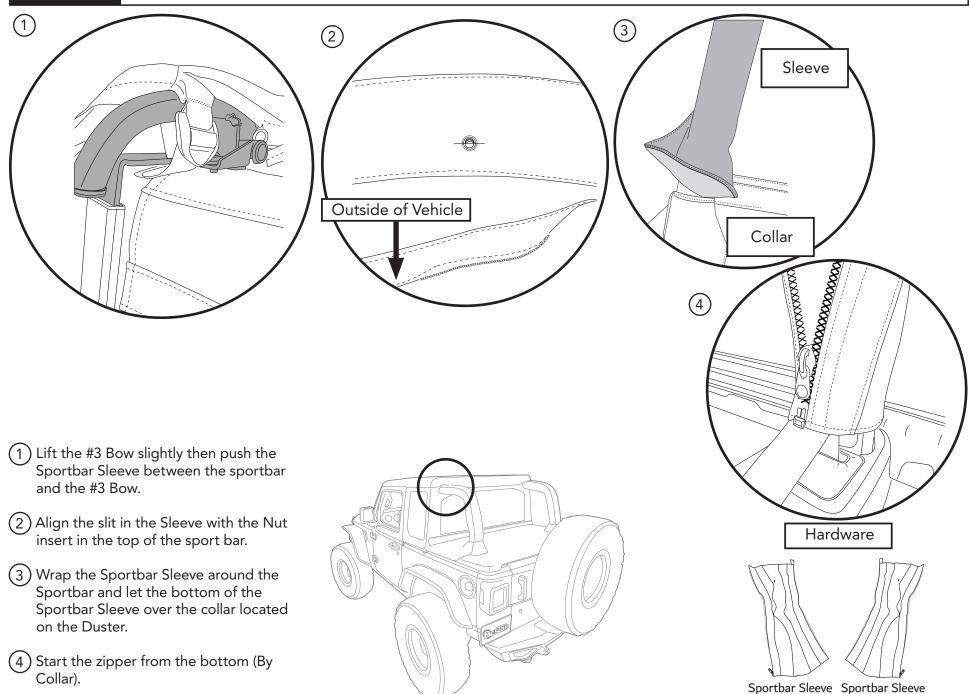
Slide the Bow End Rearward (Driver Side) and Foreward (Passenger Side) until you reach the 16 1/4 inch dimension from the front of the Extrusion to the front edge of the Rubber Seal at the top and rear of the door opening.

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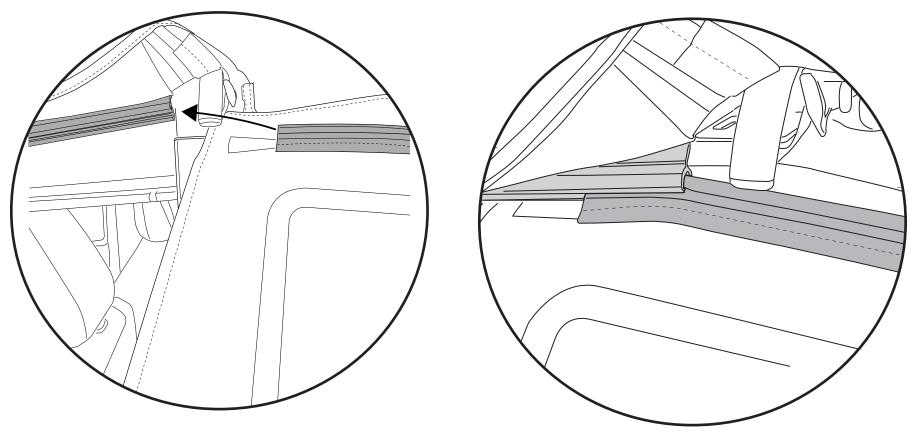




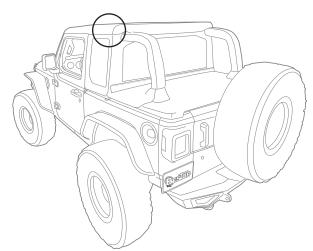
Left

Right

Section 22 Install Side Panels Page 28

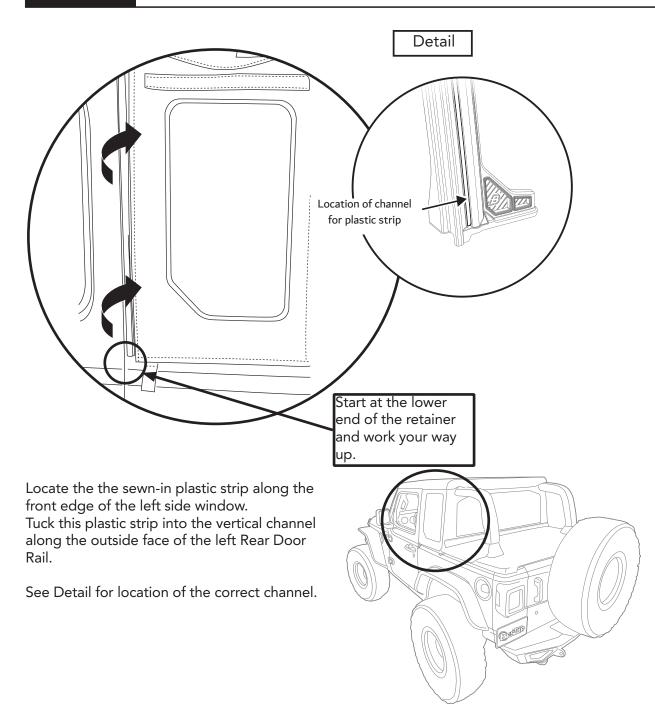


Slide the soft extrusion (On Top of the Side Panel) into the plastic "C" channel (Located on the top Side).

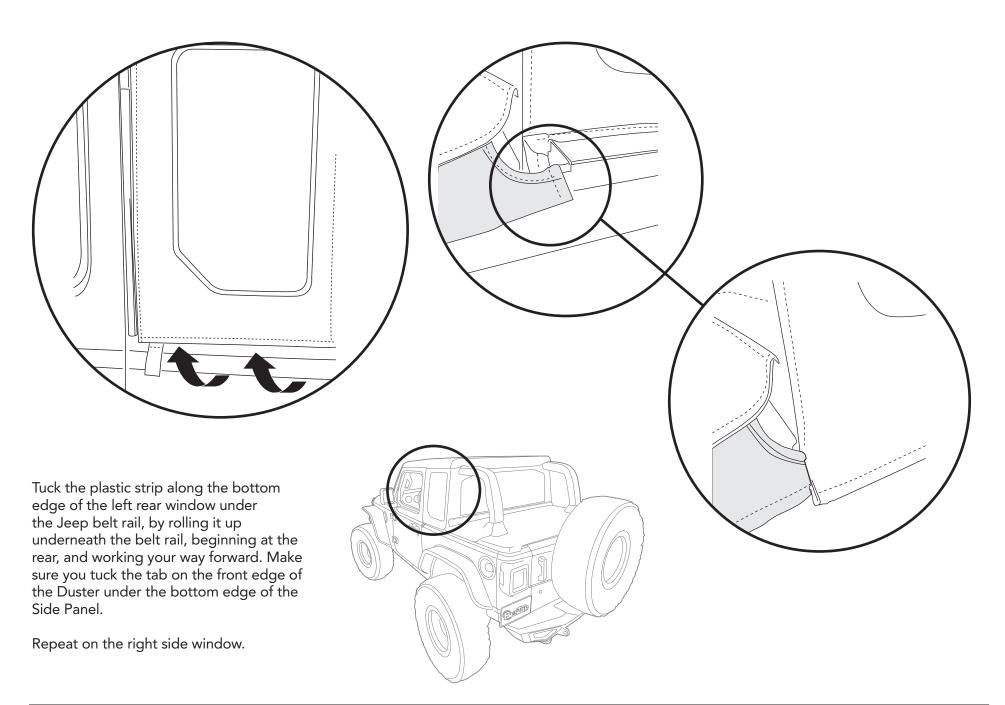


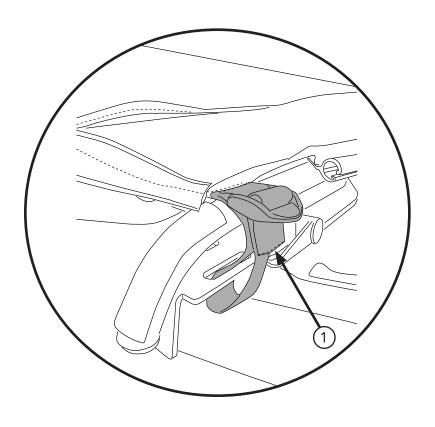
Section 22 Install Side Panels (Cont.)

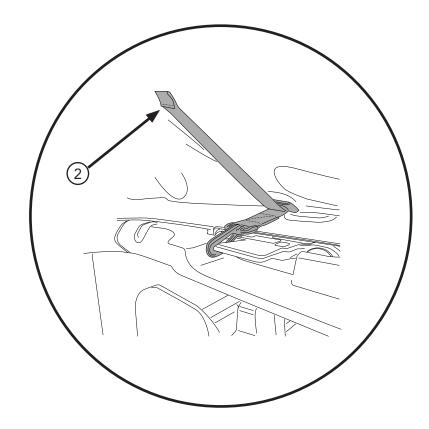
Page 29



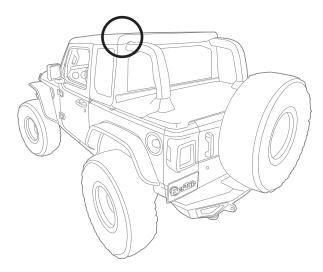
Section 22 Install Side Panels (Cont.) Page 30

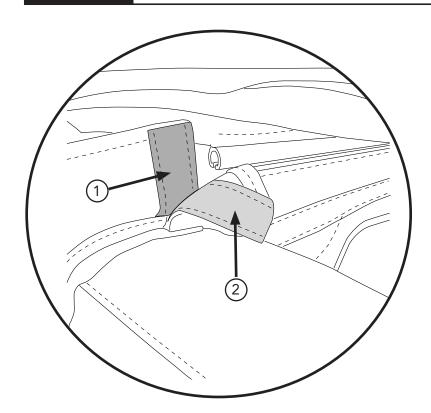


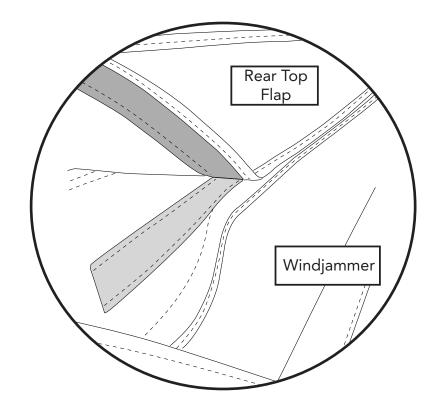




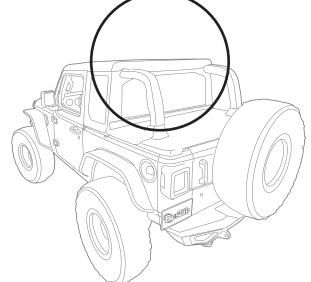
- 1 Tighten the Top Corner Straps.
- 2 Tighten the Center Hook Straps.





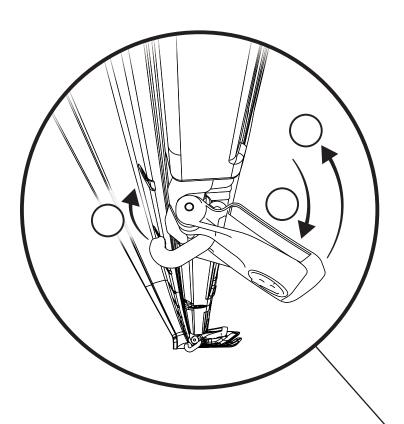


- 1 Pull the outside flap over the Sportbar.
- 2 Pull the inside flap over the Sportbar and attach the Hook (Inside Flap) onto the Loop (Outside Flap).



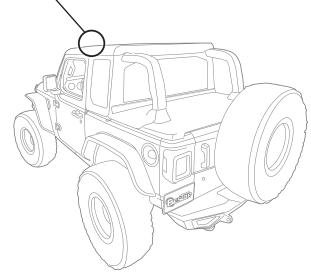
Attach the lower edge of the Rear Top Flap "Hook"to the "Loop" located above the rear window on the Windjammer.

Section 25 Close and Latch Sunrider Page 33



Fold the Sunrider closed and secure both latches to the vehicle's windshield header.

- 1 Pivot the latch handle down;
- 2 Engage the hook;
- 3 Pivot the latch handle back up.





Care and Maintenance of your Bestop Product

Your Bestop product is made of the finest materials available. To keep it looking new and for the maximum possible wear, it will need periodic cleaning and maintenance.

Fabric: The fabric should be washed often using soap, warm water and a soft bristle brush Rinse with clear water to remove all traces of soap. Bestop recommends using Bestop Cleaner (part no. 11201-00) and Bestop Protectant (part no.11202-00) for Vinyl fabric and Bestop Twill Protectant (part no. 11207-00) for Twill fabric. Bestop Cleaner and Bestop protectant are specially formulated to provide a total cleaning and protection system. Bestop Cleaner safely removes the toughest stains, will not harm vehicle finishes, is biodegradable and environmentally friendly. Bestop Protectant protects against UV-fading, cracking and hardening, and repels dust, grease, dirt and mildew.

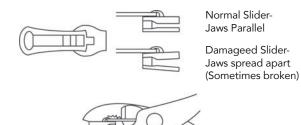
Windows: Keep windows clean to avoid scratching. DO NOT use a brush on the windows! Wash with a water-soaked cloth or sponge and a mild dishwashing detergent. Bestop recommends Bestop Vinyl Window Cleaner (part no. 11203-00), which safely cleans and protects vinyl windows and helps prevent UV damage. NEVER WIPE THE WINDOWS WHEN THEY ARE DRY. Be careful when cleaning snow or frost from the vinyl windows since they are easily scratched and may crack at low temperatures. DO NOT roll the sides or rear window in cold weather. The windows become stiff and will crack. Cracks caused by misuse in cold temperatures are not covered under warranty.

Water: Seeping through at the seams may be stopped by applying 3-M Scotchgard® on the inside of the seams.

Snaps: Keep snaps cleaned and lubricated with silicone to help prevent snaps from sticking to the studs. If a snap does become stuck to a stud, use a screwdriver and GENTLY pry apart to prevent permanent damage to the snap or the top fabric.

Zippers: Keeping zippers cleaned and lubricated with Bestop's Zipper Cleaner (part no. 11206-00) will help prevent damage and keep the zippers in smooth working condition. If a zipper opens behind the slider, the slider may have been spread apart. This problem can usually

be repaired by using an ordinary pair of pliers to bring the sides back into parallel. Return slider to the end of the zipper in the normal Open position. Squeeze lightly at first and test the zipper. If the zipper continues to remain open squeeze more firmly with the pliers and try the zipper again. Repeat this procedure until the zipper operates correctly.



For Bestop Warranty Information, Please go to;

https://www.bestop.com/help/warranty-information/

