

### Installation Tips

Before you begin installing your new Supertop Ultra, please read all the instructions thoroughly.

### For a smooth fit:

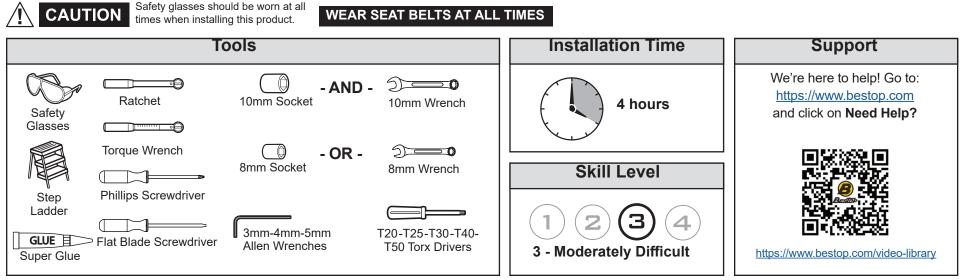
For easier installation, the top should be installed at a temperature above  $72^{\circ}$ F. Below this temperature, the fabric may contract an inch or more, making it difficult to fit the vehicle.

It is normal for the fabric to contract and wrinkle when stored in the shipping carton. Within a few days after installation, the fabric will relax and the wrinkles will disappear.

**WARNING** Do not rely in any way on the components of this product to protect against injury or death in the event of an accident. Never operate the vehicle in excess of manufacturer's specifications.

Read and follow, precisely, all installation instructions provided when installing this product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.







### Sugerencias de Instalación

#### Antes de empezar a instalar esta unidad, lea atentamente todas las instrucciones.

#### Para un buen ajuste:

Para facilitar la instalación, el producto debe instalarse a temperaturas superiores a 72 °F (22 °C). Por debajo de esta temperatura, la tela puede encogerse una pulgada o más, lo que dificultaría su ajuste al vehículo.

Es normal que la tela se contraiga o arrugue cuando está guardada en la caja de empaque. A los pocos días después de la instalación, la tela se relajará y las arrugas desaparecerán.

# ADVERTENCIA

Este producto se diseñó principalmente para mejorar la apariencia del vehículo y proteger a los ocupantes de las condiciones climáticas comunes. De ninguna manera piense que los componentes de este producto pueden servir como medio de contención para los ocupantes del vehículo o que pueden protegerlos contra lesiones o la muerte en caso de accidente. Este producto no protegerá a los ocupantes contra caídas de objetos. Nunca conduzca este vehículo fuera de las especificaciones del fabricante.

#### **USE LOS CINTURONES DE SEGURIDAD EN TODO MOMENTO**

Lea y siga con precisión todas las instrucciones de instalación que se proporcionan para instalar este producto. Si no lo hace, podría producirse un mal ajuste que colocaría a los ocupantes del vehículo en una situación potencialmente peligrosa.



Debe usar gafas protectoras en todo momento durante la instalación de este producto.

## **Conseils pour l'installation**

#### Lire toutes les instructions au complet avant de commencer l'installation de cet assemblage.

#### Pour un ajustement sans problème :

Afin de faciliter l'installation, ce produit doit être installé à des températures au-dessus de 72 °F (22 °C). Sous cette température, le tissu peut rétrécir d'un pouce (2,5 cm) ou plus, ce qui rendra l'ajustement sur le véhicule difficile.

Il est normal que le tissu rétrécisse et plisse pendant qu'il est dans la boîte d'expédition. En quelques jours après l'installation, le tissu se détendra et les plis disparaîtront.

# AVERTISSEMENT

Ce produit est conçu principalement pour améliorer l'apparence du véhicule et pour protéger les occupants des conditions météorologiques usuelles. Ne jamais se fier aux composants de ce produit pour se protéger de blessures ou de la mort en cas d'accident. Ce produit ne protègera pas les occupants des chutes d'objets. Ne jamais utiliser le véhicule au-delà des caractéristiques techniques indiquées par le fabricant.

#### PORTER UNE CEINTURE DE SÉCURITÉ EN TOUT TEMPS

Lire et suivre, très fidèlement, toutes les instructions d'installation fournies lors de l'installation de ce produit. Ne pas suivre cette consigne peut causer une installation inadéquate et mettre les occupants du véhicule dans une situation potentiellement dangereuse.



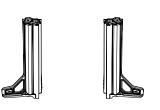
MISE EN GARDE Des lunettes de sécurité doivent être portées en tout temps lors de l'installation de ce produit.



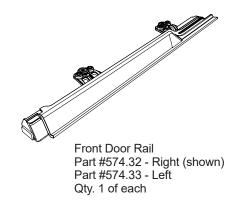
## **Parts List**

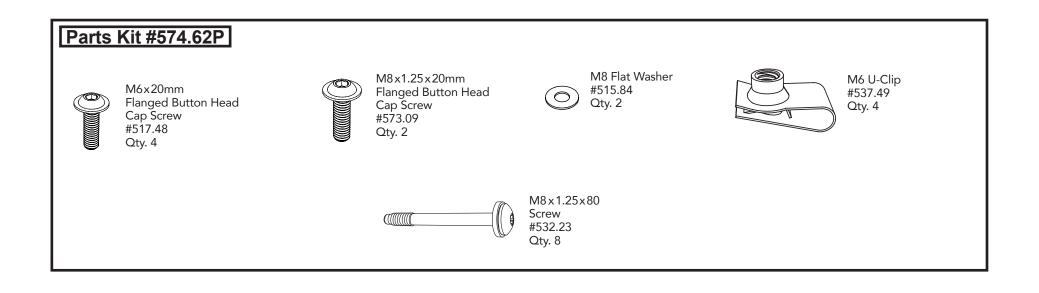


Upper Rear Door Rail Part #585.94 - Right Qty. 1 Upper Rear Door Rail Part #585.95 - Left Qty. 1



Lower Rear Door Rail Part #574.46 - Right Part #574.47 - Left Qty. 1

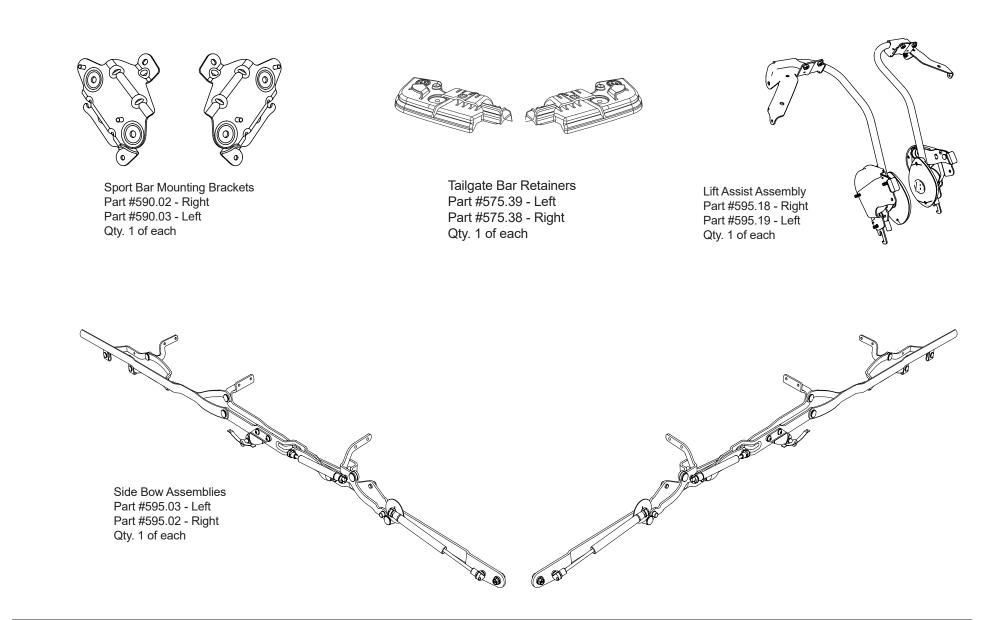






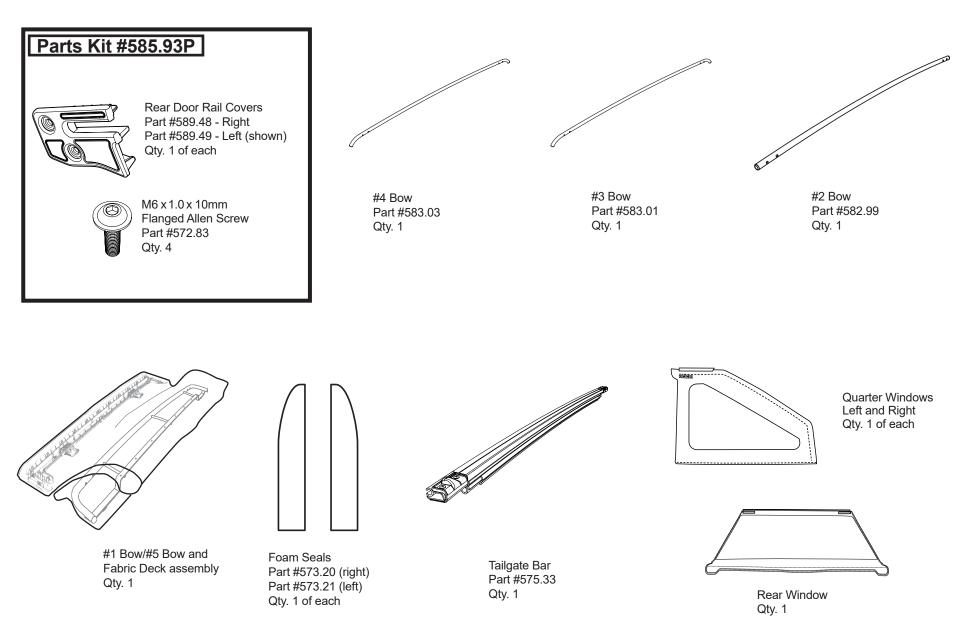
Vehicle Application: Jeep® JLU Wrangler Unlimited 2018 - Current Part Number 54925

## Parts List



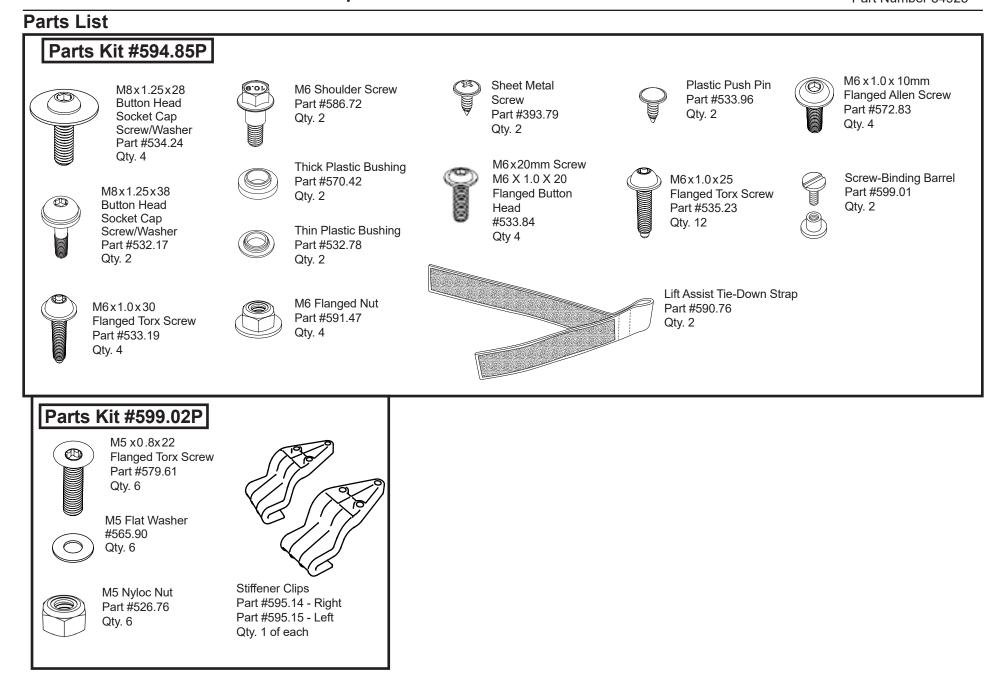


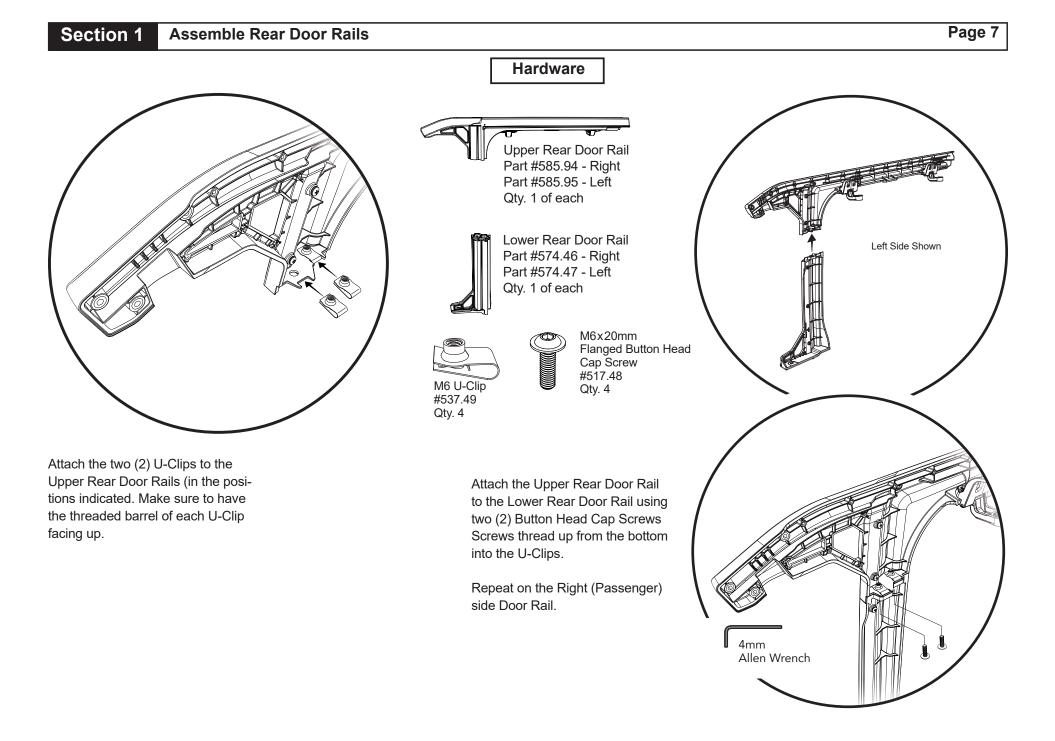
## Parts List



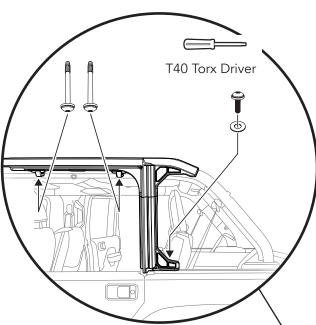


Vehicle Application: Jeep® JLU Wrangler Unlimited 2018 - Current Part Number 54925





## Section 2 Attach Door Rail Assemblies



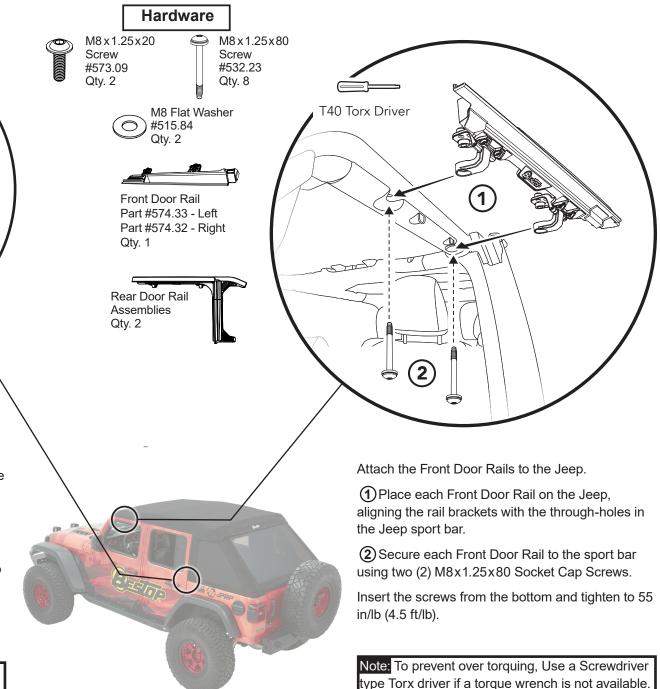
Attach the Rear Door Rail Assemblies to the Jeep. Place each Rear Door Rail Assembly onto the Jeep just behind the rear door.

Align the hole in the lower portion of the Assembly with the threaded hole in the Jeep belt rail, the alignment pin on the bottom of the Assembly with the receiving hole in the top of the belt rail, and the two integral brackets along the top of the Assembly with the through-holes in the Jeep Sport Bar.

Insert two (2) M8x1.25x80 Screws up from the bottom of the integral brackets and tighten to 55 in/lb (4.5 ft/lb).

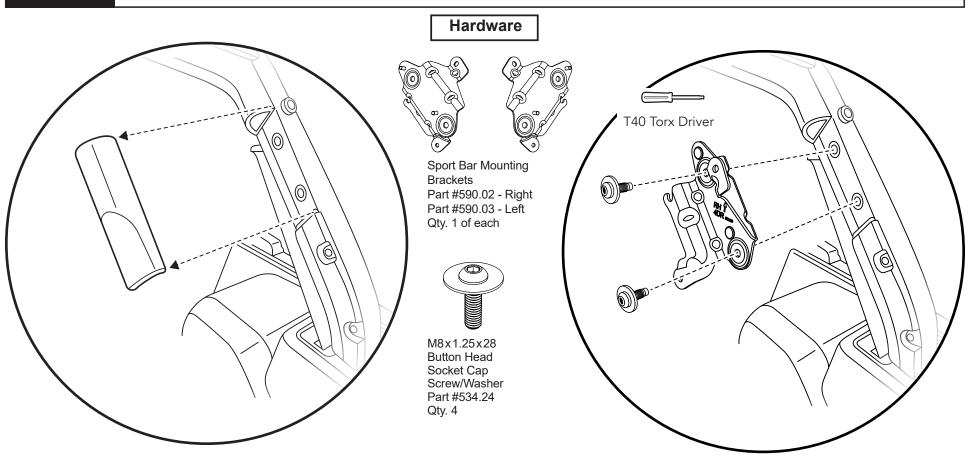
Use one (1) M8x1.25x20 screw and one (1) M8 Flat Washer on each Assembly to secure the Assembly to the Jeep belt rail.

Note: To prevent over torquing, Use a Screwdriver type Torx driver if a torque wrench is not available.



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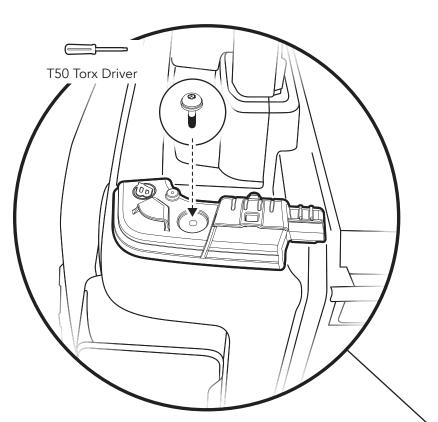
### Remove Trim Panels; Attach Brackets to Sport Bar Downtubes



Snap off the trim panel on the rear downtube of the Sport Bar on each side.

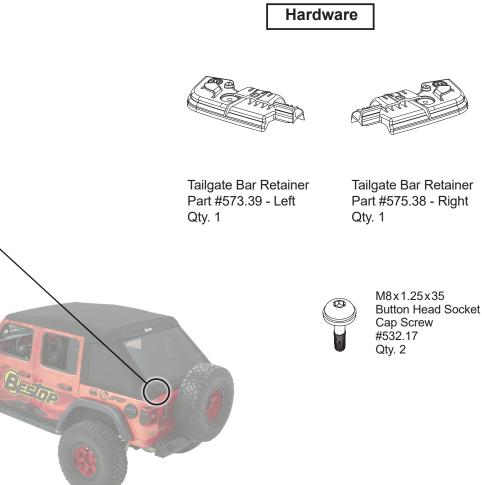
Attach the Sport Bar Mounting Brackets to the Sport Bar downtubes as shown, using two (2) M8x1.25x28 Button Head Socket Cap Screw/Washers per bracket.

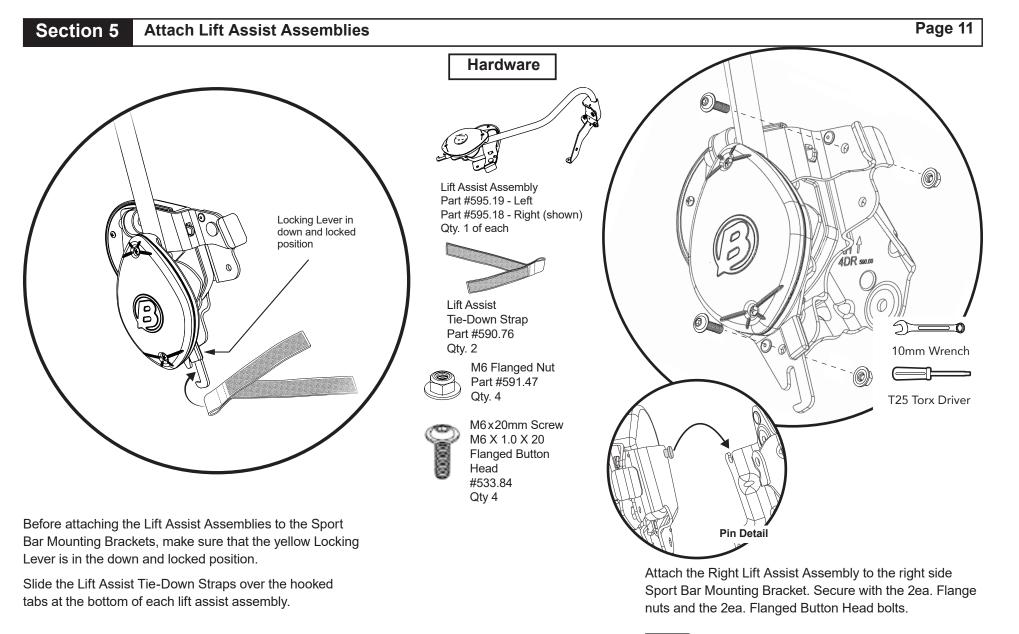
Attach brackets to both left and right side sport bar rear downtubes.



Attach the Tailgate Bar Retainers to the Jeep Belt Rail, using one (1) M8x1.25x38 Button Head Socket Cap Screw per retainer.

Insert the screws through the retainers, and into threaded holes in the top of the Jeep belt rail, and tighten.



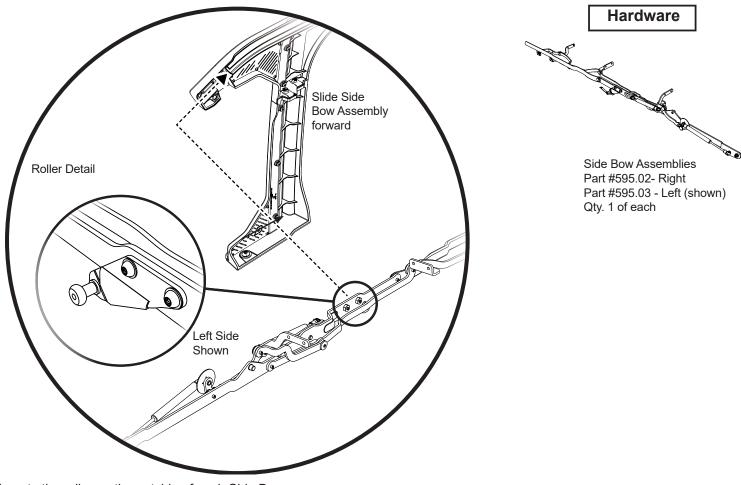


**NOTE:** Be sure the pin in the lift assist goes into the slot in the mounting bracket. (See Detail)

Repeat on the left side of vehicle.

#### Leave these fasteners only loosely attached at this

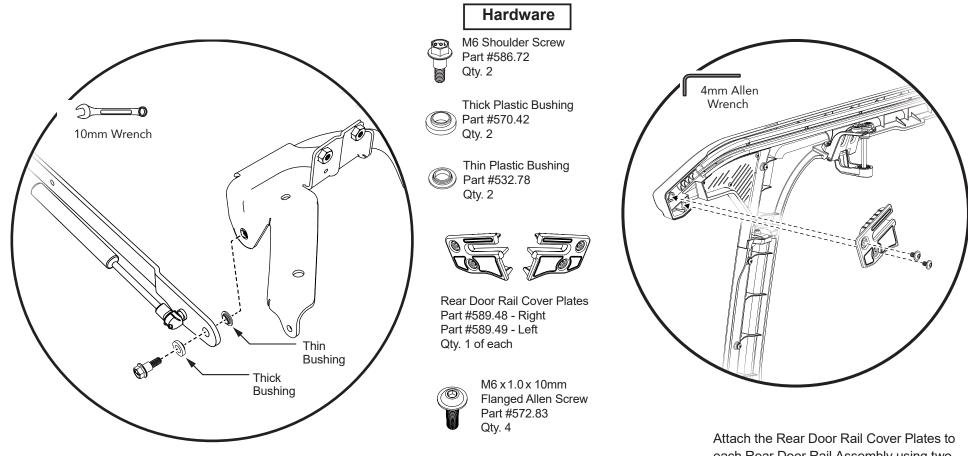
time. You will tighten them later in the installation process.



Locate the roller on the outside of each Side Bow Assembly.

**NOTE:** Tabs for attaching roof bows face to the inside.

Insert the roller into the open end of the channel at the rear on the inside of each Rear Door Rail, and slide the Side Bow Assembly forward until it stops. Section 7



Attach the pivot point at the rear of each Side Bow Assembly to the Pivot Bracket on each end of the Lift Assist Bracket..

Secure using one (1) Shoulder Screw, one Thick Plastic Bushing and one Thin Plastic Bushing per side.

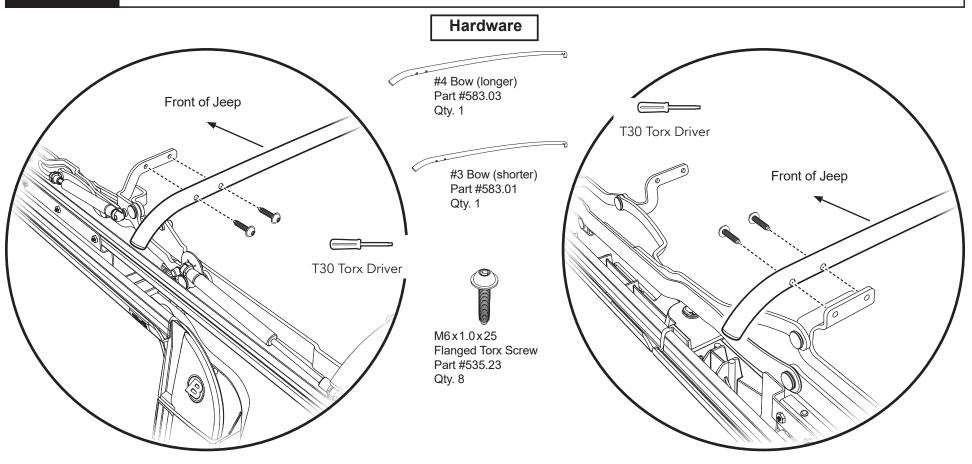
The Thick Plastic Bushing goes to the outside.

Left side shown. Repeat on right side.

Attach the Rear Door Rail Cover Plates to each Rear Door Rail Assembly using two (2) screws for each Cover Plate.

Left side shown.

### Attach #4 Bow to Side Bow Assembly; Attach #3 Bow to Side Bow Assembly

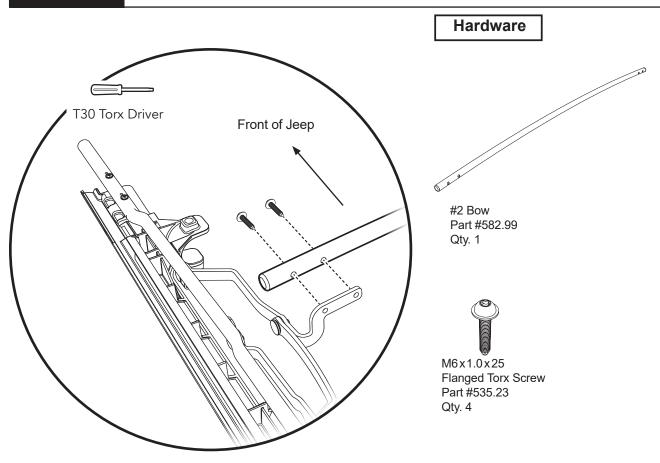


Attach the #4 Bow to the tabs on the Side Bow Assembly (just above the Rear Door Rails), using two (2) M6x1.0x25 Flanged Torx Screw per side.

Note that the #4 Bow is attached to the rearfacing side of the tabs. Attach the #3 Bow to the tabs on the Side Bow Assembly (just above the where the Front Door Rails join the Rear Door Rails), using two (2) M6x1.0x25 Flanged Torx Screw per side.

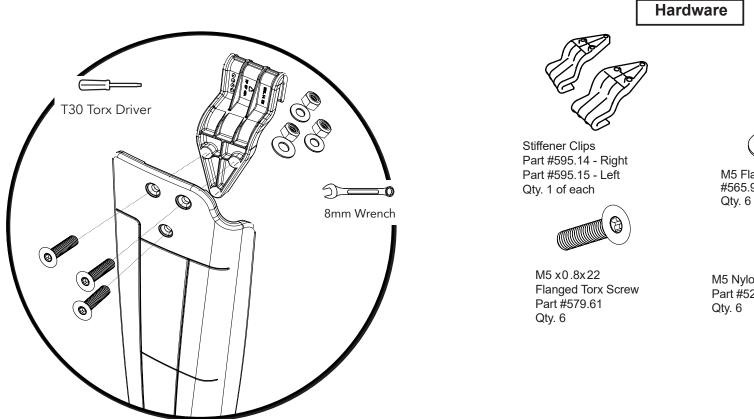
Note that the #3 Bow is located on the forward-facing side of the tabs.

### Attach #2 Bow to Side Bow Assembly; Install Grommets in #6-Bow Flanges



Attach the #2 Bow to the tabs on the Side Bow Assembly, using two (2) M6x1.0x25 Flanged Torx Screws per side.

Note that the #2 Bow attaches to the forward-facing side of the tabs.



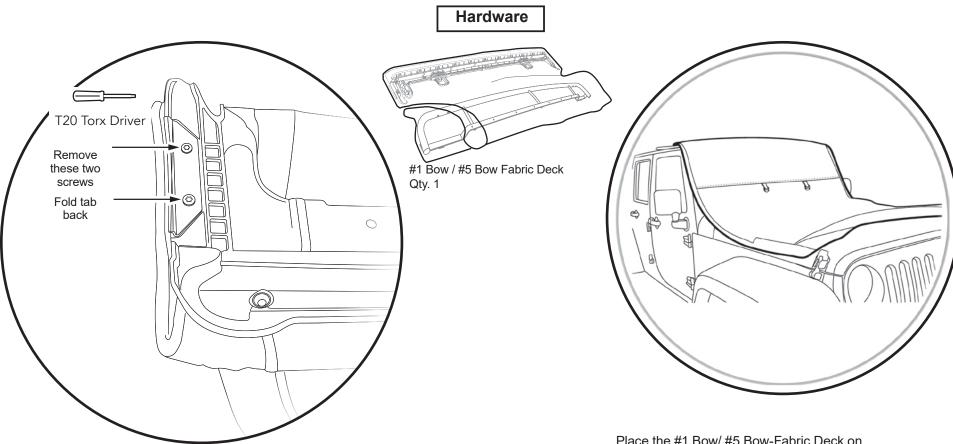
M5 Flat Washer #565.90

M5 Nyloc Nut Part #526.76

Attach the Hook to the bottom (ribbed side) of each side stifferner from each side window assembly. Use screw, Washer, and Nyloc Nut from the hardware kit.

NOTE: Make sure you install these parts in the proper orenetation, and all LH and RH components match.





On the underside of the #1 Bow-Fabric Deck, remove the two screws on each side that hold down the tabs, and fold each tab back.

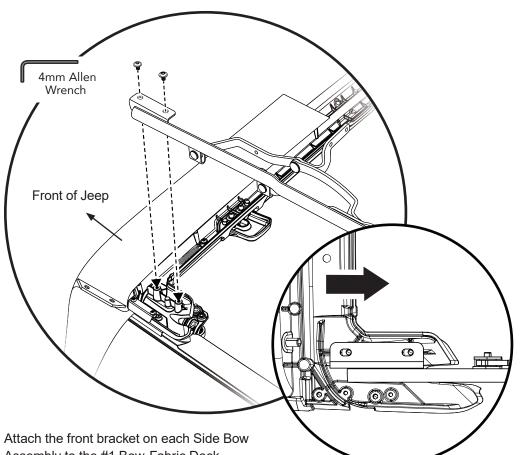
Repeat on both sides of the #1 Bow before you place this fabric assembly ontop of the vehicle.

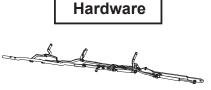
Place the #1 Bow/ #5 Bow-Fabric Deck on top of the windshield header in position.

Carefully lay the top fabric across the Jeep hood, with the underside facing up.

WARNING: Take care to protect you vehicle form the metal and fabric assembly - DO NOT PLACE DIRECTLY ON PAINTED BODY PANELS -

## Section 12 Attach Side Bow Assemblies to Header





Side Bow Assembly Part #595.02 - Right Part #595.03 - Left Qty. 1 of each



M6 x 1.0 x 10mm Flanged Allen Screw Part #572.83 Qty. 4

Assembly to the #1 Bow-Fabric Deck.

With the Fabric Deck flipped over the Jeep hood, use two (2) M6 x 1.0 x 10 Flanged Button Head Screws on each side to attach the welded bracket to the #1 Bow.



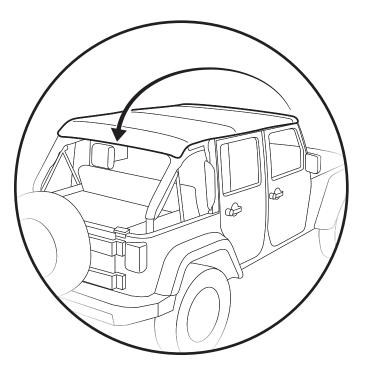
NOTE: Very Important:

You must push the #1 Bow-Fabric Deck as far REARWARD as possible to allow inserting the screws to attach the Side Bows.



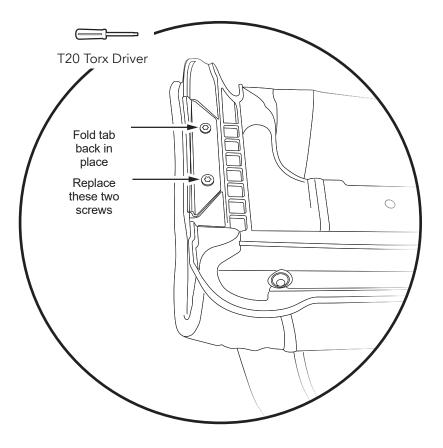
4mm Allen Wrench



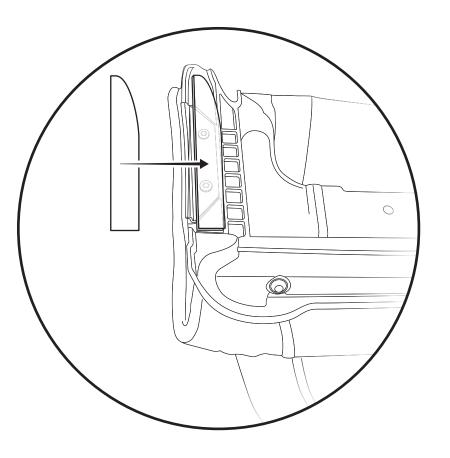


Pull the Top Fabric back across the top of the Jeep and all the installed Bows

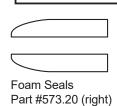
Lift the front of the #1 Bow/Header and fabric to about to either point up to the sky, or fold fully back to the open SUNRIDER position.



Re-attach the tabs to the underside of the #1 Bow-Fabric Deck using the two (2) screws on each side that you removed in pervious steps.





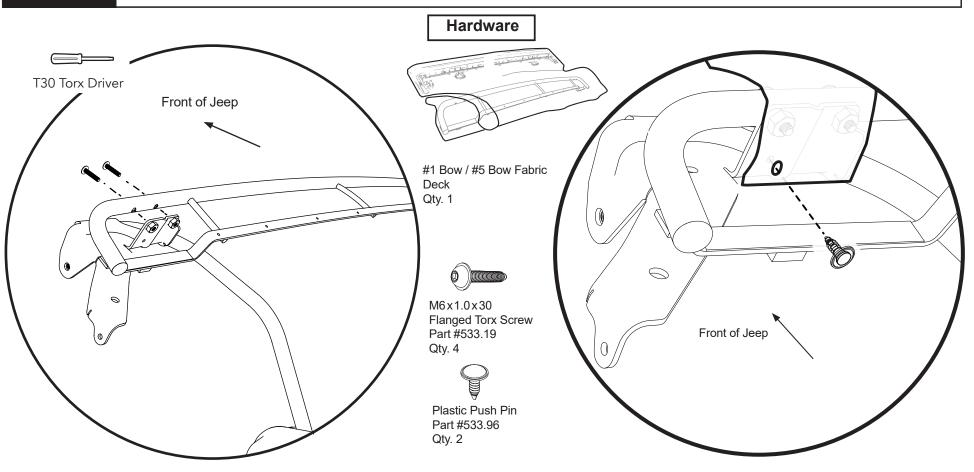


Part #573.21 (left) Qty. 1 of each

With the front portion of the top folded back, locate the two (2) Foam Seals, Remove the protective liner from the back side of each Foam Seal and place the Foam Seal in the location shown in the diagram.

Repeat on both sides of the Jeep.

## Section 15 Attach #5 Bow to Lift Assist Assembly Bracket and fabric



Attach the #5 Bow to the tabs on the Lift Assist Assembly using two (2) M6x1.0x30 Flanged Torx Screw per side. (shown without the attached fabric deck)

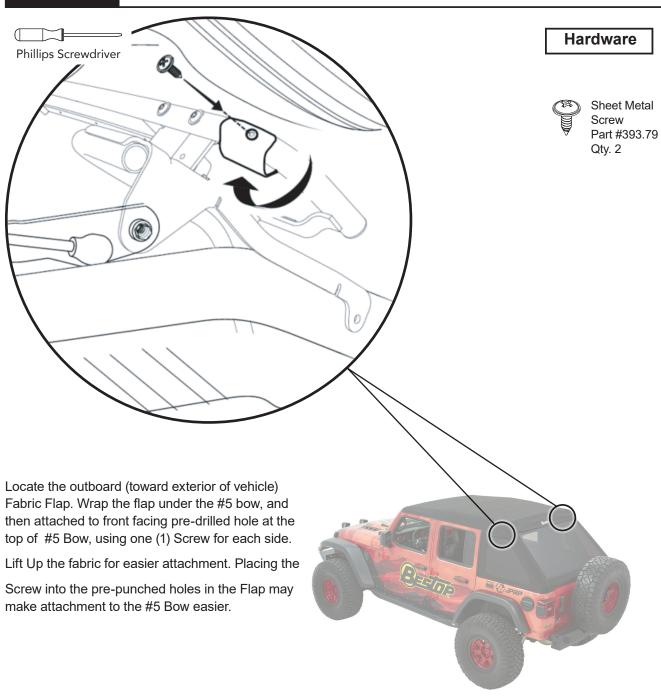
Secure the inboard (toward center of vehicle) Fabric Flap (attached to the underside of the top fabric) to the rear facing side of the bracket of the #5 Bow, using one (1) plastic push pin for each side.

Lift Up the fabric for easier attachment. Placing the pin into the

pre-punched holes in the Flap may make attachment to the #5 Bow bracket easier.

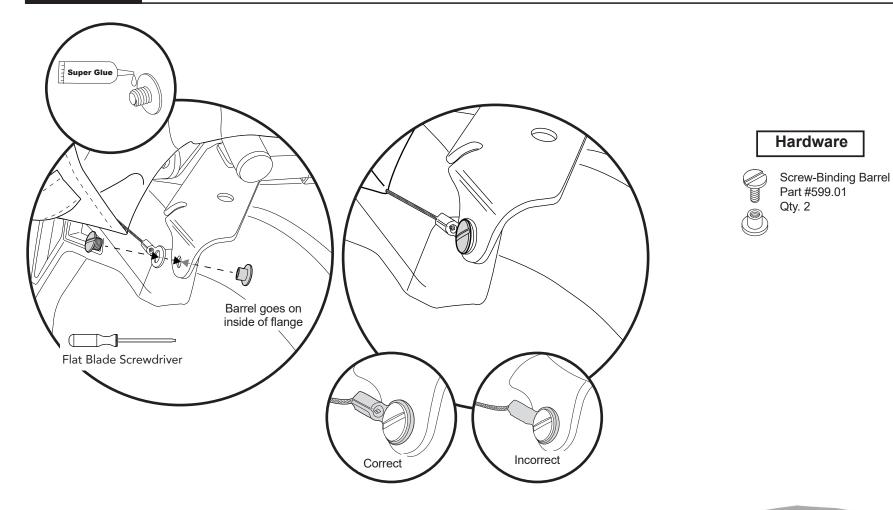
Section 15

### Attach #5 Bow to Lift Assist Assembly Bracket and fabric (Cont.)



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## Section 16 Attach Cables with Barrel to #5 Bow Assembly



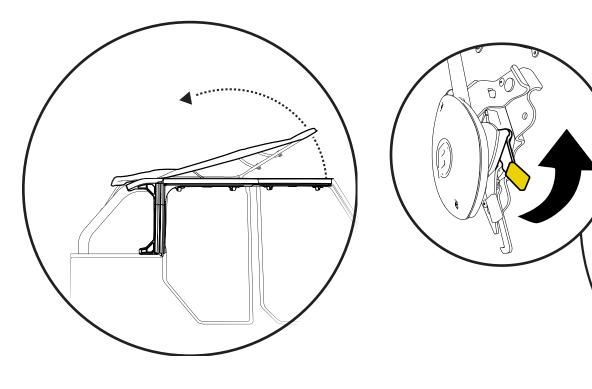
Locate the Cable where it exits the underside of the top near the #5 Bow on each side. To attach the end of each cable to the #5 Bow Plate / Lift Assist bracket;

Secure the end of the cable to the hole in the lower corner of the #5 Bow assembly with the screw with Binding Barrel.

**NOTE:** The Barrel goes on the inside of the #5 Bow flange, that is connected to the Lift Assiste Mechanism, and will protude to the outside. Apply a small drop of SuperGlue as a thread-locker. Next, loop the eyelet on the end of the cable over the Barrell on the outside of the #5 Bow flange, getting captured underneath the screw head, as you screw it into the Barrel.



Section 17	Fold Top Rearward to Down-Stack, to tighten bolts on Lift-Assist
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Fold the top to the rear, and rest the top down in the body tub.



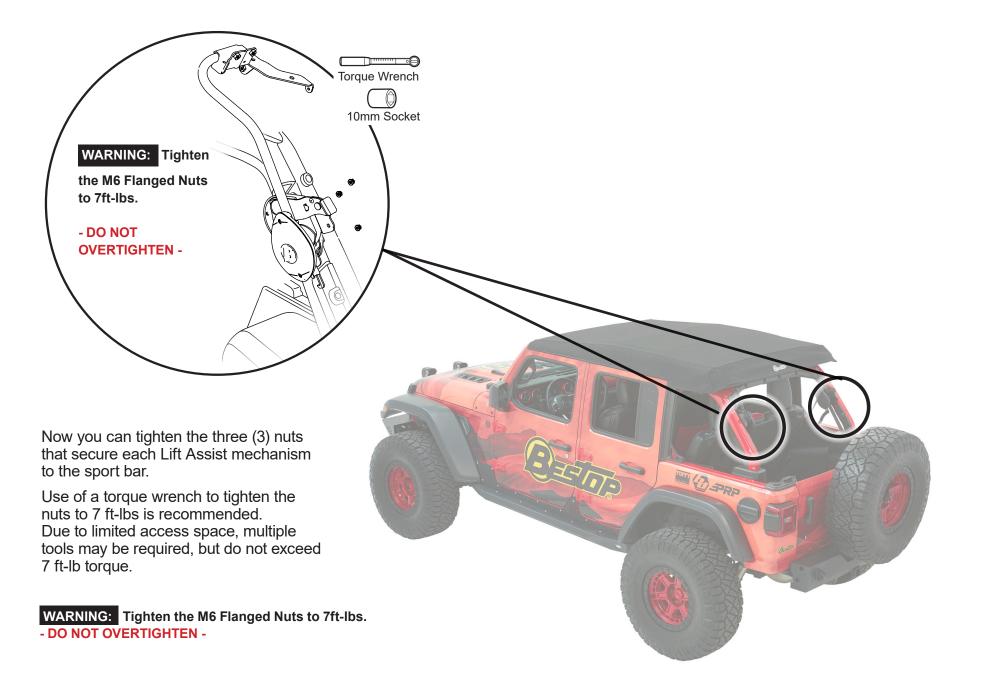
**NOTE:** You need to release the Lift

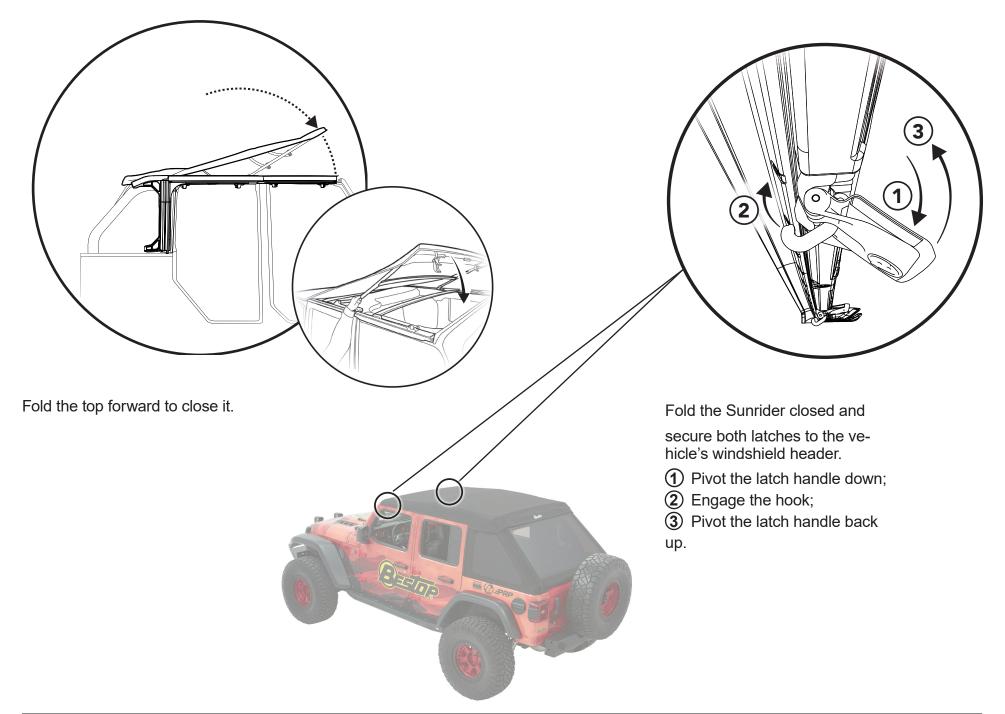
Assist lock mechanism. To Unlock: Lift the yellow levers up, and then reach and pull the #5 Bow back and Down-stack the top assembly.

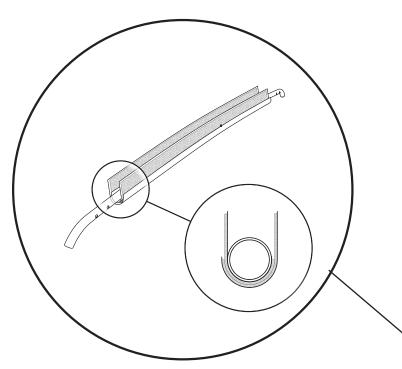
Roll the Soft top assembly down on the Guide-Tracks down to rest the rear of the cargo area.

Downstack the Soft top deck.

- (1) Open the Cockpit Sunrider;
- (2) Unlock the Lift-Assist Mechanism;
- $(\mathbf{3})$  Roll Down the assembly to the Down-Stack position, so you can tighten the nuts in the next step.







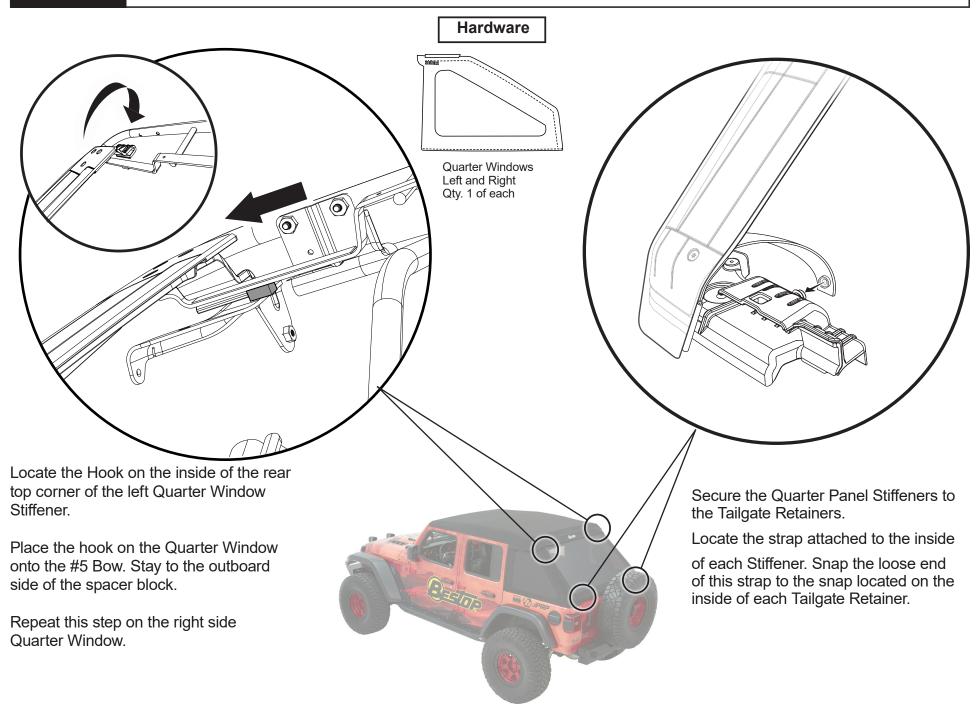
Locate the fabric flap sewn to the inside of the fabric top, just above the #4 Bow.

Wrap these flaps around the #4 Bows

so that the Hook side of one flap attaches to the Loop side of the other flap.

Repeat this step, wrapping #4 Bow, #3 Bow and #2 Bow in this way.

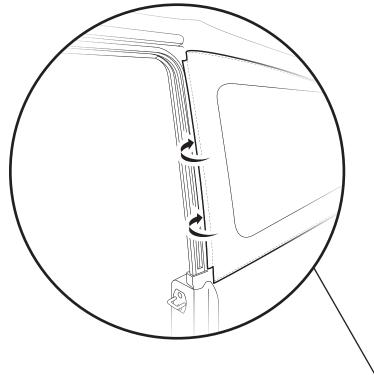




Tuck just the first couple of inches of the plastic strip

- along the bottom edge of the left Quarter Window - under the Jeep belt rail, by rolling it up underneath the belt rail.

Repeat on the right Quarter Window.

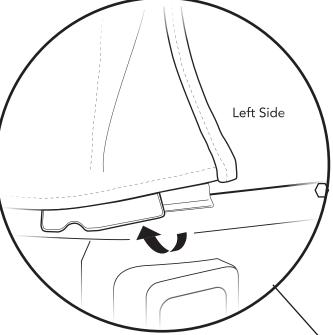


Locate the sewn-in plastic strip along the front edge of the left Quarter Window.

Tuck this plastic strip into the vertical channel along the outside face of the left Rear Door Rail.

Repeat on the right side of the Jeep.

## Section 23 Secure Rear Corner Tabs; Secure Quarter Window Sides

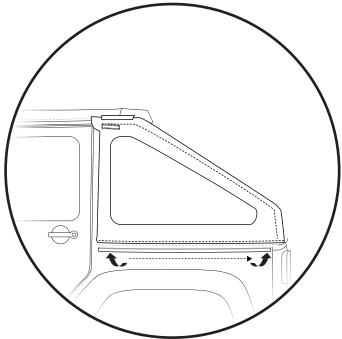


Tuck the plastic tab at the bottom rear corner of each Quarter Window under the Jeep belt rail.

Roll the tab on each side up under-

neath the Jeep belt rail.

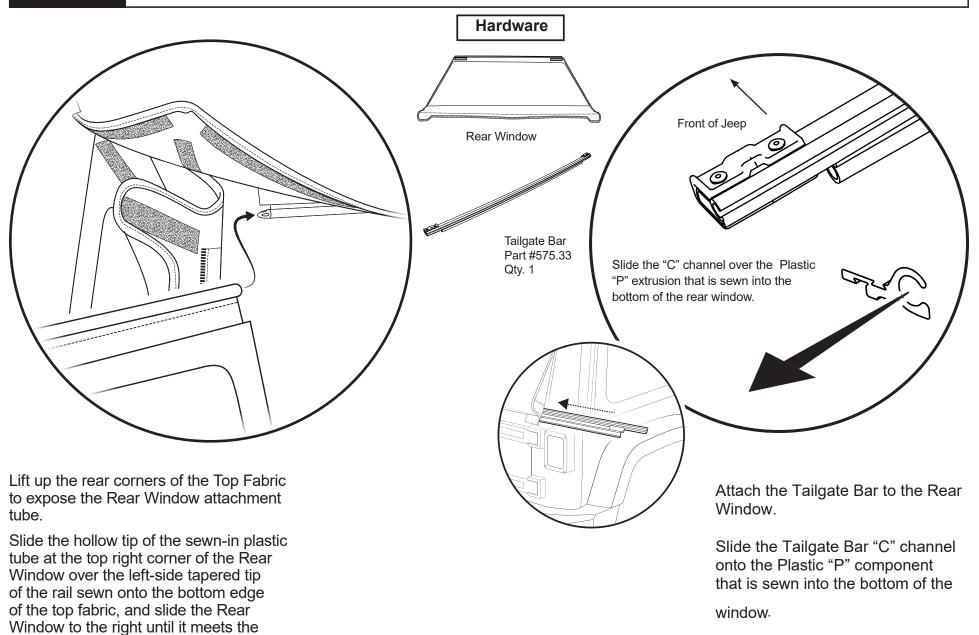




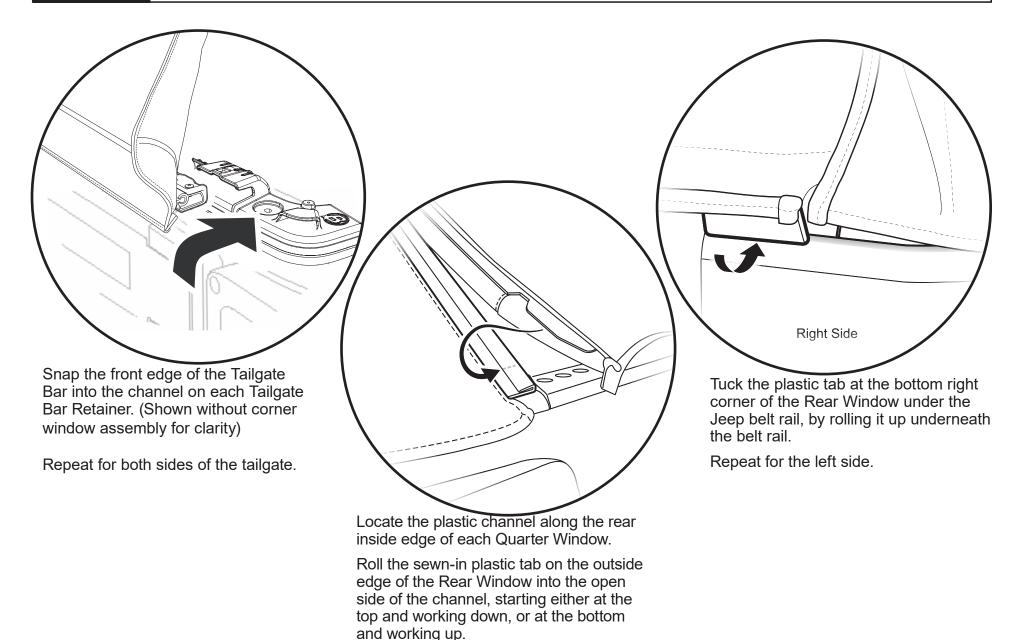
Secure the bottom edge of each Quarter Window.

Tuck the plastic flap along the bottom

edge of each window under the Jeep belt rail along the entire length of the flap, from front to back.

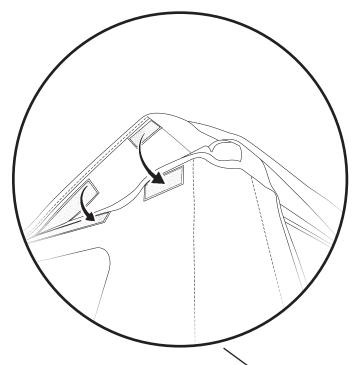


right side Quarter Panel Stiffener.



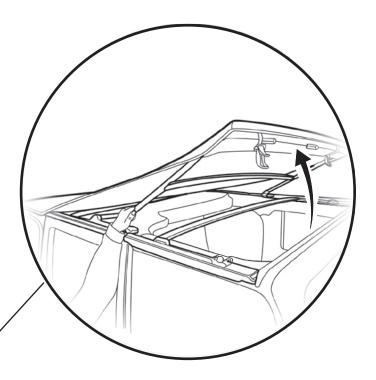
Left side shown above.

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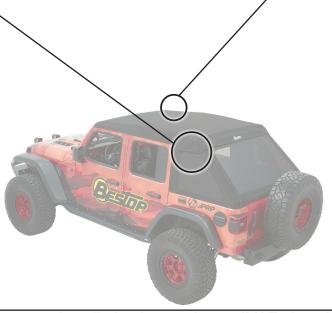


Locate the Hook & Loop strips at the underside of each rear corner and along the rear quarter window overlap of the top fabric.

Snug the rear corners of the top by attaching the Hook & Loop strips on the underside of the top fabric to the strips along the top edges of the Quarter Window and corners.



Once the full installation is complete, release the header latches and put the top into the Sunrider mode, to allow the top to stretch and normalize for a while before removing windows or folding the top down.





# Care and Maintenance of your Bestop Product

Your Bestop product is made of the finest materials available. To keep it looking new and for the maximum possible wear, it will need periodic cleaning and maintenance.

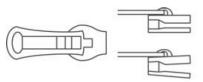
**Fabric:** The fabric should be washed often using soap, warm water and a soft bristle brush Rinse with clear water to remove all traces of soap. Bestop recommends using **Bestop Cleaner** (part no. 11201-00) and **Bestop Protectant** (part no. 11202-00) for Vinyl fabric and **Bestop Twill Protectant** (part no. 11207-00) for Twill fabric. Bestop Cleaner and Bestop protectant are specially formulated to provide a total cleaning and protection system. Bestop Cleaner safely removes the toughest stains, will not harm vehicle finishes, is biodegradable and environmentally friendly. Bestop Protectant protects against UV-fading, cracking and hardening, and repels dust, grease, dirt and mildew.

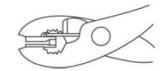
**Windows:** Keep windows clean to avoid scratching. DO NOT use a brush on the windows! Wash with a water-soaked cloth or sponge and a mild dishwashing detergent. Bestop recommends **Bestop Vinyl Window Cleaner** (part no. 11203-00), which safely cleans and protects vinyl windows and helps prevent UV damage. NEVER WIPE THE WINDOWS WHEN THEY ARE DRY. Be careful when cleaning snow or frost from the vinyl windows since they are easily scratched and may crack at low temperatures. DO NOT roll the sides or rear window in cold weather. The windows become stiff and will crack. Cracks caused by misuse in cold temperatures are not covered under warranty.

**Water:** Seeping through at the seams may be stopped by applying 3-M Scotchgard® on the inside of the seams. Rips in the fabric may be repaired with Bondex® iron on patches. Iron the patches to the Inside of the top, carefully following the Bondex® instructions.

**Snaps:** Keep snaps cleaned and lubricated with silicone to help prevent snaps from sticking to the studs. If a snap does become stuck to a stud, use a screwdriver and GENTLY pry apart to prevent permanent damage to the snap or the top fabric.

**Zippers:** Keeping zippers cleaned and lubricated with **Bestop's Zipper Cleaner** (part no. 11206-00) will help prevent damage and keep the zippers in smooth working condition. If a zipper opens behind the slider, the slider may have been spread apart. This problem can usually be repaired by using an ordinary pair of pliers to bring the sides back into parallel. Return slider to the end of the zipper in the normal Open position. Squeeze lightly at first and test the zipper. If the zipper continues to remain open squeeze more firmly with the pliers and try the zipper again. Repeat this procedure until the zipper operates correctly.







#### WHAT BESTOP WARRANTS

Subject to the terms and conditions of sale, including any terms and conditions set forth by Bestop, Inc. ("Bestop" or "us" or "ue") in our then-current terms of sale on our website (collectively, the "Terms"), Bestop represents and warrants that: the covered products listed in the "Covered Products and Warranty Periods" section (a "Product") will substantially be free from defects in materials and workmanship for the specified warranty periods set forth in that section.

#### THE WARRANTY IS LIMITED AND CONDITIONAL

This warranty applies to the original purchaser of the Product only. The warranty is valid only as long as the original retail purchaser owns the vehicle upon which the Product is installed. The warranty expires should the Product be removed from the original vehicle or if the original vehicle is transferred to another owner. This warranty is not transferable or assignable. The warranty does not apply to Product bought from auction-style or price-bid websites.

THE LIMITED WARRANTY AND STATED REMEDIES ARE SOLE AND EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES AND REMEDIES, AND COMPANY EXPRESS DISCLAIMS ALL IMPLIED OR STATUTORY OR OTHER WARRANTIES, INCLUDING WITHOUT LIMITATIONS WARRANTIES OF MERCHANTABILITY, NON-INFRINGEMENTOR FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT WILL COMPANY BE LIABLE FOR ANY SPECIAL, INCIDENTAL, CONSE-QUENTIAL, PUNITIVE, INDIRECT OR EXEMPLARY DAMAGES OF ANY KIND, INCLUDING LOST PROFITS OR REVENUE, HOWEVER CAUSED, WHETHER FOR BREACH OR REPUDIATION OF CONTRACT, TORT, BREACH OF WARRANTY, NEGLIGENCE, OR OTHERWISE, WHETHER OR NOT COMPANY WAS ADVISED OF THE POSSIBILITY OF SUCH LOSS OR DAMAGES.

Some states do not allow exclusion or limitation, so this may not apply to you. This warranty gives you specific legal rights, and you may have other rights which vary from state to state.

#### **EXCLUSIONS TO THE WARRANTY**

The Limited Warranty excludes, and Bestop is not liable in any way for any warranty claims, damages, or defects related to:

- Misuse, abuse, accidents, vandalism, negligence, fire, or improper installation or modification, or improper or inadequate maintenance;
- Failure to comply with any Product documentation, Bestop instructions, or applicable law or regulations; use in extreme conditions
- Force Majeure including but not limited to, earthquake, hurricane, tornado, flooding, or other disasters natural or man-made, civil unrest, strikes, declared or undeclared war, or lack of performance by, or discontinued product of, supply chain partners whose products, software, operations or management is beyond the control of Bestop;
- Damage resulting in breakage (including without limitation, spontaneous breakage, accidental breakage or breakage by any other means) of a Product or any component part;
- Damage to vinyl windows due to misuse, or cracking due to varying weather conditions.

#### YOUR SOLE REMEDY

During the applicable warranty period, Bestop shall, at its option, either repair or replace any Product that it confirms, in its discretion, is non-compliant with the warranties herein. Bestop will not pay for labor charges associated with installation or removal of the Product. Should a specific Product be discontinued, Bestop may, at its option, replace the discontinued Product with a current product or like product.

Please retain your proof of purchase. Original proof of purchase for the Product must accompany any warranty claim. If you have a warranty claim, first you must email Bestop Customer Service at csbestop@bestop.com for instructions. All claims must be emailed to csbestop@bestop.com within 30 days of

discovery of a defective Product, but in no event later than thirty days after the end of the applicable Warranty Period (the "Warranty Notice Period"). Warranty claims made after the Warranty Notice Period are null and void and Bestop shall have no responsibility with respect to such claims.

THIS SECTION SETS FORTH BESTOP'S SOLE OBLIGATION & YOUR SOLE REMEDY WITH RESPECT TO ANY DEFECTS OR OTHER PRODUCT ISSUE. ANY PRODUCTS REPLACED UNDER TERMS OF THIS WARRANTY WILL BE COVERED UNDER TERMS & BALANCE OF THE DURATION OF THE ORIGINAL LIMITED WARRANTY FOR SUCH PRODUCT.



**COVERED PRODUCTS AND WARRANTY PERIODS:** The warranty time periods are as follows for Products manufactured by Bestop:

#### **BESTOP® LIMITED LIFETIME WARRANTY**

Trektop® Pro Twill Fabric Top Sunrider® for Hardtop Twill Fabric Top Trektop® NX Glide Twill Fabric Top Replace-a-Top™ Twill Fabric Top Trektop® NX Twill Fabric Top Supertop® NX Twill Fabric Top EZFold™ Soft Tonneaus Floor & Cargo Liners ZipRail™ Soft Tonneaus Pet Barriers EZRoll™ Soft Tonneaus

#### **BESTOP® 5-YEAR LIMITED WARRANTY**

Trektop® NX Glide<sup>™</sup> Top (non-Twill) Sunrider® for Hardtop (non-Twill)Replace-a-Top<sup>™</sup> Top (non-Twill) Trektop® NX Top (non-Twill) Sailcloth Replace-a-Top<sup>™</sup> Supertop® NX Top (non-Twill) Tigertop<sup>™</sup> and Halftop<sup>™</sup> Supertop® Classic Soft Top Sunrider® Complete Soft Top Supertop® for Truck EZ Fold Hard Tonneau

#### **BESTOP® 3-YEAR/100K MILES LIMITED WARRANTY**

Powerboard® & Powerboard® NX Trekstep®, Side Mount Trekstep®, Rear Mount

#### **BESTOP® 3-YEAR LIMITED WARRANTY**

Pavement Ends Sprint Top

#### **BESTOP® 2-YEAR LIMITED WARRANTY**

Trektop® Classic Soft Top RoughRider™ Soft Storage

#### **BESTOP® 1-YEAR LIMITED WARRANTY**

All other Bestop® & Pavement Ends™ products not specified above.

For further information or request for warranty work, please contact: Bestop Inc. Customer Service Toll-Free: (800)845-3567 E-mail: customerservice@Bestop.com Website: www.Bestop.com